





Retro-Reflex Sensors for Clear Glass Recognition



Operating Instructions

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1. General

1.1 Information Concerning these Instructions

- These instructions apply to the product with ID code P1KKxxx.
- They make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- · Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



NOTE!

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanations of Symbols

- · Safety precautions and warnings are emphasized by means of symbols and attention-getting words
- · Safe use of the product is only possible if these safety precautions and warnings are adhered to

The safety precautions and warnings are laid out in accordance with the following principle:



Attention-Getting Word! Type and Source of Danger!

Possible consequences in the event that the hazard is disregarded.

• Measures for averting the hazard.

The meanings of the attention-getting words, as well as the scope of the associated hazards, are listed below.

	DANGER! This word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.
	WARNING! This word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.
	CAUTION! This word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.
	ATTENTION! This word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.
1	NOTE! A note draws attention to useful tips and suggestions, as well as information regarding efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art and applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - · Non-compliance with the instructions
 - · Use of the product for purposes other than those intended
 - · Use by untrained personnel
 - · Use of unapproved replacement parts
 - · Unapproved modification of products
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating
 instructions, unless wenglor was verifiably aware of such errors at the point in time at which the operating
 instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.



2. For Your Safety

2.1 Use for Intended Purpose

The product is based on the following functional principle:

Retro-Reflex Sensors for Clear Glass Recognition

Reflex sensors for clear glass recognition can be adjusted so precisely that they can reliably recognize highly transparent objects such as glass, glass bottles or sheet products. Even shiny, chromed or reflective surfaces can be reliably detected thanks to the integrated polarization filter.

The transmitter and receiver are located in a single housing and require a reflector to work. The output switches if the light beam between the sensor and reflector is interrupted. The visible light spot of retro-reflex sensors facilitates adjustment and commissioning. Depending on the sensor type, even small objects up to 0.1mm can be reliably detected over long distances.

This product can be used in the following industry sectors:

- Special machinery manufacturing Consumer goods industry
- Heavy machinery manufacturing
- Logistics
- · Automotive industry
- · Food industry
- · Packaging industry
- Pharmaceuticals industry
- · Plastics industry
- Woodworking industry
- · Beverages industry

- Paper industryElectronics industry
- Glass industry
- Steel industry
- · Aviation industry
- · Chemicals industry
- · Alternative energy
- · Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive)
- The product is not suitable for use in potentially explosive atmospheres.
- The product may only be used with accessories supplied or approved by wenglor, or combined with approved products. A list of approved accessories and combination products can be accessed at www.wenglor.com on the product detail page.



DANGER!

Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations.

• Observe instructions regarding use for intended purpose.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel must have uninterrupted access to the operating instructions.

DANGER!

Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

• Adequate training and qualification of personnel.

2.4 Modification of Products



DANGER!

Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Non-observance may result in loss of the CE marking and the guarantee may be rendered null and void. • Modification of the product is impermissible.

2.5 General Safety Precautions

NOTE!

- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- In the event of possible changes, the respectively current version of the operating instructions can be accessed at www.wenglor.com in the product's download area.
- · Read the operating instructions carefully before using the product.
- Protect the sensor against contamination and mechanical influences.

2.6 Approvals and protection class





3. Technical Data

	Order Number	P1	KK
Technical Data		001	003
Optical Dat	a		
Range		1,500 mm	
Reference reflector		RQ100BA	
Clear glass	recognition	yes	
Switching h		< 5	5 %
Light source	9	Red	light
Polarization	filter	Ve	es
Service life	(ambient temp. = $+25^{\circ}$ C)	100.000 h	
	sible ambient light	10,00	0 Lux
Aperture an	gle	3	0
Single-lens	optics	ye	es
Spot diame		See ta	
Electrical D	Data		
Supply pow	ver	1030	D V DC
IO-Link sup	ply voltage	1830) V DC
Current con	sumption (operating voltage = 24 V)	< 20) mA
Switching fr	equency	2000) Hz
Switching fr	equency (speed mode)	3500) Hz
Response ti	me	0,25 ms	
Response ti	me (speed mode)	0,14	ms
Temperatur	e drift	< 5 %	
Temperatur	e range	−40…60 °C	
Switching o	utput voltage drop	< 2 V	
Switching o	utput switching current	100	mA
	utput residual current	< 50 µA	
Short-circui	t protection	yes	
Reverse pol	arity protected	yes	
Overload-pr	roof	yes	
Lockable		yes	
Interface		IO-Link	
IO-Link vers	ion	1.	.1
Protection of	lass	I	I
Quitaut	PNP	×	
Output	NPN		×
function	NC, NO antivalent	×	×
Connection Diagram No.		215	213
Mechanica			
Setting method		Potentiometer	
Housing material		Plastic	
Degree of p		IP67/IP68	
Connection		M8 × 1; 4-pin	
Lens cover		PMMA	
Technical S	afety Data		
	ISO 13849-1)	241	4 a
· · · ·			

3.6.1 Spot diameter

Working Distance	0,2 m	1 m	1,5 m
Spot diameter	20 mm	90 mm	130 mm

Table 1

3.6.2 Smallest detectable part

Distance, Sensor to Reflector	0,2 m	1 m	1,5 m
Smallest detectable part	0,7 mm	6 mm	10 mm

Table 2

3.6.3 Switching distance

Achievable switching distance depends on the utilized reflector. Nominal switching distance is achieved with reflector types RQ100BA. Achievable ranges for other reflectors are listed in the following tables:

Reflector	Range
RQ100BA	01,50 m
RE18040BA	01,50 m
RQ84BA	01,50 m
RR84BA	01,50 m
RE9538BA	00,70 m
RE6151BM	01,30 m
RR50_A	01,50 m
RE6040BA	01,40 m
RE8222BA	01,00 m
RR34_M	01,00 m
RE3220BM	00,60 m
RE6210BM	00,60 m
RR25_M	00,70 m
RR25KP	00,25 m
RR21_M	00,60 m
ZRAE02B01	00,60 m
ZRME01B01	00,25 m
ZRME03B01	00,65 m
ZRMR02K01	00,40 m
ZRMS02_01	00,55 m
RF505	00,50 m
RF508	00,50 m
RF258	00,45 m
ZRDF03K01	01,10 m
ZRDF10K01	01,20 m



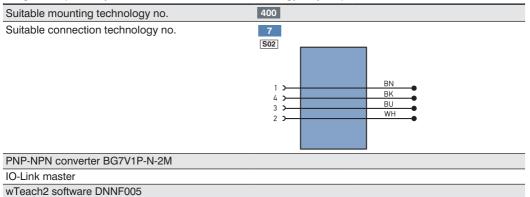
NOTE!

• In order to increase the stability in the detection of highly transparent objects, it is reccomended to use reflectors with microstructure.

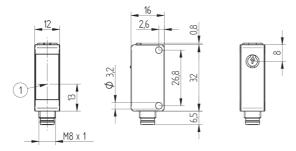


3.1 Complementary Products

wenglor can provide you with suitable connection technology for your product.



3.2 Layout



1 = Optical axis M3 screw = 0.5 Nm Potentiometer = 40 Nmm Dimensions specified in mm (1 mm = 0.03937")

3.3 Control Panel



05 = switching distance adjuster 30 = switching status indicator / contamination warning 68 = supply power indicator

3.4 Scope of Delivery

- Sensor
- · Safety precautions
- Mounting-Set 01

4. Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into condition with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- · Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.

ATTENTION!

Risk of property damage in case of improper storage!

The product may be damaged. • Storage instructions must be complied with.

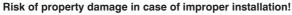


5. Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- · Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see section "3. Technical Data", page 7).

ATTENTION!



The product may be damaged.

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• Installation instructions must be complied with.



CAUTION!

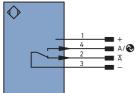
Risk of personal injury or property damage during installation!

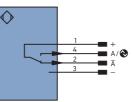
Personal injury and damage to the product may occur.

• A safe installation environment must be assured.

5.2 Electrical Connection







Legend			
+	Supply Voltage +		
-	Supply Voltage 0 V		
~	Supply Voltage (AC Voltage)		
А	Switching Output (NO)		
Ā	Switching Output (NC)		
V	Contamination/Error Output (NO)		
V	Contamination/Error Output (NC)		
Е	Input (analog or digital)		
т	Teach Input		
Z	Time Delay (activation)		
S	Shielding		
RxD	Interface Receive Path		
TxD	Interface Send Path		
RDY	Ready		
GND	Ground		
CL	Clock		
E/A	Output/Input programmable		
0	IO-Link		
PoE	Power over Ethernet		
IN	Safety Input		
OSSD			
Signal			
BI_D+/-	- Ethernet Gigabit bidirect. data line (A-	D)	
EN0R54Z	Encoder 0-pulse 0-0 (TTL)		

PT	Platinum measuring resistor
nc	not connected
U	Test Input
Ū	Test Input inverted
W	Trigger Input
0	Analog Output
0-	Ground for the Analog Output
BZ	Block Discharge
Aww	Valve Output
а	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
E+	Receiver-Line
S+	Emitter-Line
÷	Grounding
SnR	Switching Distance Reduction
Rx+/-	Ethernet Receive Path
Tx+/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactor Monitoring
ENARSA22	Encoder A/Ā (TTL)
ENB RS422	Encoder B/B (TTL)

ENa	Encoder A
ENв	Encoder B
Amin	Digital output MIN
Амах	Digital output MAX
Аок	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
Olt	Brightness output
м	Maintenance

Wire Colors according to

DIN IEC 757		
BK	Black	
BN	Brown	
RD	Red	
OG	Orange	
YE	Yellow	
GN	Green	
BU	Blue	
VT	Violet	
GY	Grey	
WH	White	
PK	Pink	
GNYE	Green/Yellow	

DANGER!



Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

• The electric device may only be connected by appropriately qualified personnel.

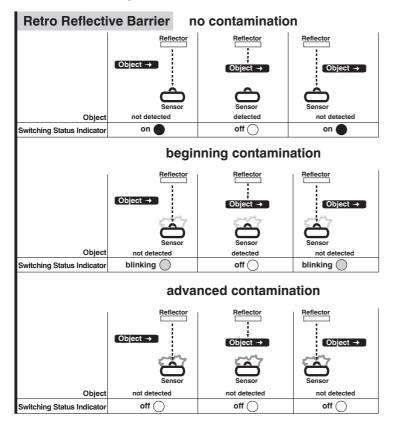
5.3 Diagnostics

Causes for Triggering the Contamination Warning (blinking LED):

Display LED	Diagnosis/Cause	Elimination
	Contamination	Carefully clean the optic cover with a cloth.
Continuous blinking	Aged emitter diode	Replace the sensor.
at approx. 2.5 Hz	Unreliable working range	 Increase the sensor's switching distance. Reduce distance between sensor and reflector.
	Short-circuit	Check electrical wiring and eliminate the short-circuit.
Continuous blinking at approx. 5 Hz	Over-temperature	Disconnect the sensor from supply power and allow it to cool down.
	Hardware error	Replace the sensor.



Contamination Warning Flowcharts



Required action in case of fault:

NOTE!

- Shut down the machine.
- Analyze and eliminate the cause of error with the help of the diagnostics information.
- If the error cannot be eliminated, please contact wenglor's support department.
- Do not operate in case of indeterminate malfunctioning.
- The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.

DANGER!

Risk of personal injury or property damage in case of non-compliance!

The system's safety function is disabled. Personal injury and damage to equipment. • Required action as specified in case of fault.

6. Settings

- Align the sensor to the reflector.
- Make sure that the sensor and the reflector are mounted in a mechanically secure fashion.
- Turn the potentiometer all the way to the left.
- Turn the potentiometer clockwise until the output is switched.
- Continue to turn up the potentiometer until the LED no longer blinks.
- Move the object into the light barrier and check for correct functioning.

7. I/O-Link

Further settings are possible via the IO-Link interface. The IODD can be found at www.wenglor.com in the product's download area.

8. Maintenance Instructions

NOTE!



- This wenglor sensor is maintenance-free.
- Cleaning and inspection of the plug connections at regular intervals are advisable.
- Do not clean the sensor with solvents or cleansers which could damage the product.
- The product must be protected against contamination during initial start-up.

9. Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.



10. Appendix

10.1 List of Abbreviations

Abbreviation	Meaning
Tu	Ambient temperature
Ub	Supply voltage
IODD	IO Device Description
MTTFd	Mean Time to Dangerous Failure

10.2 Change Index, Operating Instructions

Version	Date	Description/Change
1.0.0	22.05.17	Initial version of the operating instructions
1.1.0	29.11.17	(see section "3. Technical Data", page 7)

10.3 EU Declaration of Conformity

The EU declaration of conformity can be found on our website at www.wenglor.com in the product's download area.