





# **Model Number**

#### GL5-U/28a/115

Photoelectric slot sensor with fixed cable

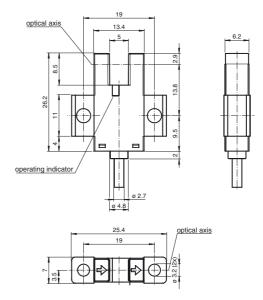
## **Features**

- Miniature design
- Optimized for the detection of small parts
- High switching frequency
- Simple and fast mounting
- Clearly visible LED functional display

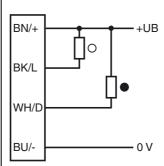
#### **Product information**

The GL5 miniature slot sensor compares a high optical performance in a small housing and is optimized to the requirements in semiconductors industry for small part detection. A wide voltage range of 5 - 24 V DC and the fastest switching frequency of 5 kHz in its class stands for the quality of this sensor. The integrated aperture allows the small part detection with a minimum object size of 0.8 x 1.8 mm. The sensor offers antivalent npn or pnp outputs. Due to a variety of different housings and an optimized housing concept offers the sensor a maximum of freedom in a crowded mounting environment.

## **Dimensions**



## **Electrical connection**

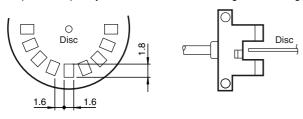


- O = Light on
- = Dark on

Technical data		
General specifications		
Light source		IRED
Light type		Infrared, continuous light, 940 nm
Target size		0.8 x 1.8 mm
Slot width		5 mm
Slot depth		8.5 mm
Ambient light limit		1000 Lux
Functional safety related parar	neters	
MTTF <sub>d</sub>		3760 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Function indicator		red LED lights up when receiving the light beam
Electrical specifications		iou === iigino up iiioiiiiguno iigin zou
Operating voltage	U <sub>B</sub>	5 24 V DC , class 2
No-load supply current	I <sub>0</sub>	max. 20 mA
Time delay before availability	t <sub>v</sub>	< 2 ms
	٠,	\Z 1110
Output		limba/dayle an
Switching type		light/dark on
Signal output		2 NPN complementary , overvoltage protected
Switching voltage		max. 30 V DC
Switching current		max. 50 mA , resistive load
Voltage drop	U <sub>d</sub>	max. 0.2 V at 10 mA max. 0.6 V at 50 mA
Switching frequency	f	max. 5 kHz
Response time		40 μs Light beam is not interrupted 80 μs Light beam is interrupted
Repeat accuracy	R	0.03 mm
Ambient conditions		
Ambient temperature		-25 55 °C (-13 131 °F)
Storage temperature		-30 80 °C (-22 176 °F)
Pollution degree		2
Mechanical specifications		
Degree of protection		IP50
Connection		2 m PVC cable, 4 x 0.09 mm <sup>2</sup>
Material		
Housing		PBT
Mass		25 g
Tightening torque, fastening screws		0.6 Nm
Cable length		2 m
Compliance with standards an ves	d direct	<b> -</b>
Directive conformity		
EMC Directive 2004/108/EC		EN 60947-5-2:2007+A1:2012
Standard conformity		
Standards		UL 60947-5-2
Approvals and certificates		
UL approval		cULus Recognized, Class 2 Power Source
CCC approval		CCC approval / marking not required for products rated ≤36 V
Response frequency		

# Response frequency

The response frequency is the value when the disc, given in the figure below, is rotated.



#### t = 0.2 **Applications**

The GL5 is suited for applications in the semiconductor and electronic industrial environment.

Typical applications include:

- 1. Detection of lead frames
- Detection of cam positions
- Detection of limit positions of moving objects
- Position detection of wafer cases

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