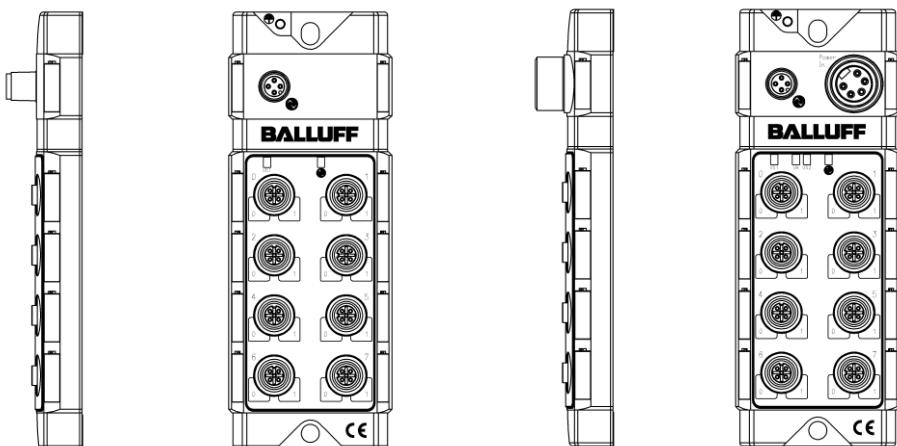


BALLUFF

sensors worldwide

BNI IOL-104-S01-Z012-C01
BNI IOL-104-S01-Z012-C02
BNI IOL-302-S01-Z013-C01

User's Guide



1 Notes for the user

1.1	About this guide	2
1.2	Structure of the guide	2
1.3	Typographical conventions	2
1.3.1	Enumerations	2
1.3.2	Actions	2
1.3.3	Syntax	2
1.3.4	Cross references	2
1.4	Symbols	2
1.5	Abbreviations	2

2 Safety

2.1	Installation and startup	3
2.2	General safety notes	3

3 Getting started

3.1	Connection overview –Z012	4
3.2	Connection overview –Z013	5
3.3	Mechanical connection	6
3.4	Electrical connection	6
3.4.1	IO-Link interface	6
3.4.2	Supply voltage connection	7
3.4.3	Sensor/actuator interface	7

4 IO-Link interface

4.1	IO-Link data	8
4.2	Process data / Input data	8
4.3	Process data / Output data	9
4.4	Parameter data / Request data	10
4.5	Error	12
4.6	Events	12

5 Technical data

5.1	Dimensions	13
5.2	Mechanical data	13
5.3	Electrical data	13
5.4	Operating conditions	13
5.5	LED indicators	14

Appendix

Product ordering code	15
Order information	15
Scope of delivery	15

Notes

1 Notes for the user

1.1 About this guide

This guide describes the Balluff Network Interface BNI IOL.... for the application as peripheral in-/ output module to establish connection of binary standard sensors or actuators. Hereby it is about an IO-Link device which communicates by means of IO-Link protocol with the superordinate IO-Link master assembly.

1.2 Structure of the guide

The guide is organized so that the sections build on one another.
Section 2: Basic safety information.
Section 3: The main steps for installing the device.
Section 4: IO-Link, parameter and process data for the device.
Section 5: Technical data for the device.

1.3 Typographical conventions

The following typographical conventions are used in this guide.

1.3.1 Enumerations

Enumerations are shown in list form with bullet points:
- Entry 1,
- Entry 2.

1.3.2 Actions

Action instructions are indicated by a preceding triangle. The result of an action is indicated by an arrow.

- Action instruction 1.
- ⇒ Action result.
- Action instruction 2.

1.3.3 Syntax

Numbers:

- Decimal numbers are shown without additional indicators (e.g. 123),
- Hexadecimal numbers are shown with the additional indicator _{hex} (e.g. 00_{hex}).

1.3.4 Cross references

Cross references indicate where additional information on the topic can be found (see section 5 „Technical Data”).

1.4 Symbols



Note, Tipp

This symbol indicates general notes.



Note!

This symbol indicates a security notice which must be observed.

1.5 Abbreviations

BNI	Balluff Network Interface
I/O-port	Standard In-/ Output port
DPP	Direct parameter page
IOL	IO-Link
EMC	Electromagnetic Compatibility
FE	Function earth
SPDU	Service Protocol Data Unit

2 Safety

2.1 Installation and startup



Note

Installation and startup are to be performed only by trained specialists. Qualified personnel are persons who are familiar with the installation and operation of the product, and who fulfills the qualifications required for this activity. Any damage resulting from unauthorized manipulation or improper use voids the manufacturer's guarantee and warranty. The Operator is responsible for ensuring that applicable of safety and accident prevention regulations are complied with.

2.2 General safety notes

Commissioning and inspection

Before commissioning, carefully read the operating manual.

The system must not be used in applications in which the safety of persons is dependent on the function of the device.

Authorized Personnel

Installation and commissioning may only be performed by trained specialist personnel.

Intended use

Warranty and liability claims against the manufacturer are rendered void by:

- Unauthorized tampering
- Improper use
- Use, installation or handling contrary to the instructions provided in this operating manual

Obligations of the Operating Company

The device is a piece of equipment from EMC Class A. Such equipment may generate RF noise. The operator must take appropriate precautionary measures. The device may only be used with an approved power supply. Only approved cables may be used.

Malfunctions

In the event of defects and device malfunctions that cannot be rectified, the device must be taken out of operation and protected against unauthorized use.

Intended use is ensured only when the housing is fully installed.

Hazardous voltage



Note

Disconnect all power before servicing equipment.



Note

In the interest of product improvement, the Balluff GmbH reserves the right to change the specifications of the product and the contents of this manual at any time without notice.

3 Getting started

3.1 Connection overview BNI IOL-104....

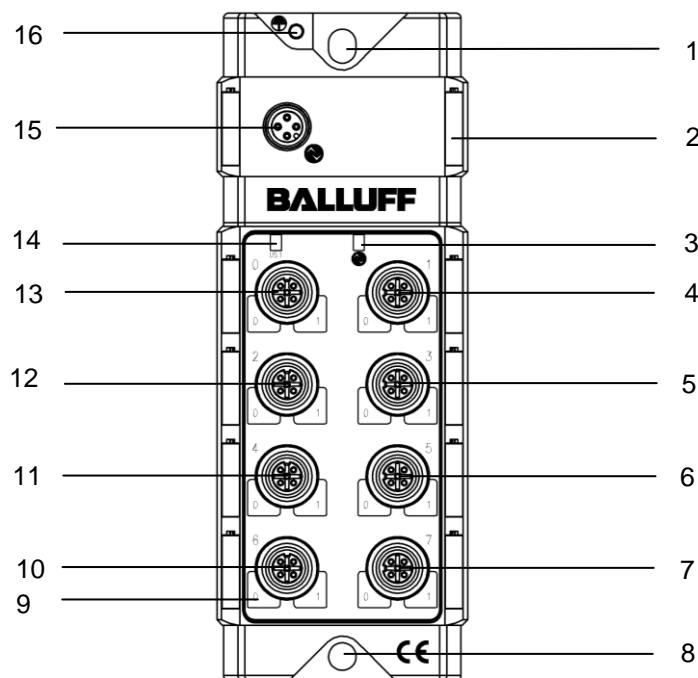


Figure 3-1: Connection overview BNI IOL-104-S01-Z012-C0x

- | | |
|--------------------------------------|-------------------------------|
| 1 Mounting hole | 9 Pin/Port LED: Signal status |
| 2 Label | 10 Port 6 |
| 3 Status LED: Communication / module | 11 Port 4 |
| 4 Port 1 | 12 Port 2 |
| 5 Port 3 | 13 Port 0 |
| 6 Port 5 | 14 Status led: module supply |
| 7 Port 7 | 15 IO-Link interface |
| 8 Mounting hole | 16 Ground connection |

3 Getting started

3.2 Connection
Overview
BNI IOL-302.....

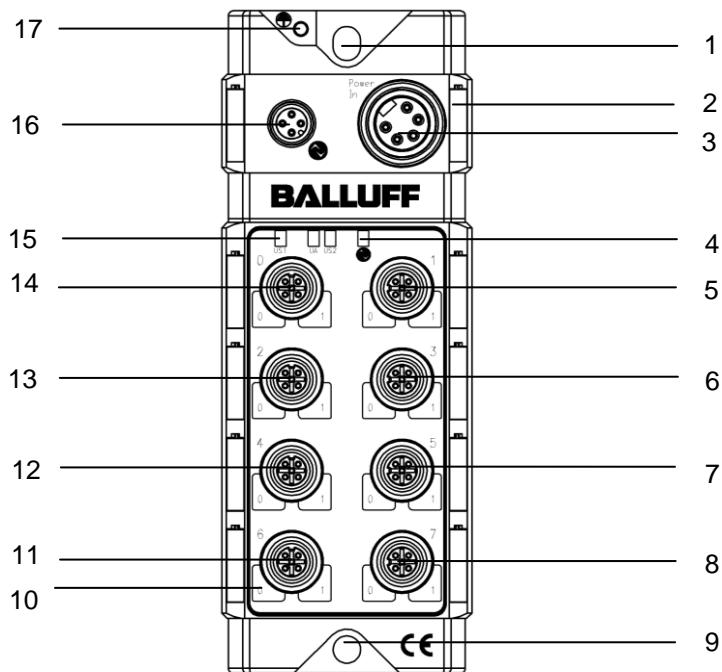


Figure 3-2: Connection overview BNI IOL-302-S01-Z013-C01

- | | |
|--------------------------------------|--------------------------------|
| 1 Mounting hole | 10 Pin/Port LED: Signal status |
| 2 Label | 11 Port 6 |
| 3 Auxiliary power connection | 12 Port 4 |
| 4 Status LED: Communication / module | 13 Port 2 |
| 5 Port 1 | 14 Port 0 |
| 6 Port 3 | 15 Status LED: Supply voltages |
| 7 Port 5 | 16 IO-Link Interface |
| 8 Port 7 | 17 Ground connection |
| 9 Mounting hole | |

3 Getting started

3.3 Mechanical connection

The BNI IOL ...modules are attached by using 2 M6 screws and 2 spacers.

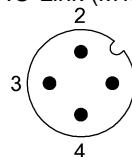
3.4 Electrical connection

The BNI IOL-104-S01-Z012-C0x module requires no separate supply voltage connection. Power is provided through the IO-Link interface by the host IO-Link Master.

The BNI IOL-302-S01-Z013-C01 module requires a separate power supply for the actuators and sensors. This power supply is provided through the auxiliary power connection. Supply of the communication section is made through the superordinate IO-link master assembly.

3.4.1 IO-Link interface

IO-Link (M12, A-coded, male)



PIN	Function
1	Power supply controller, +24V, max 1.1A
2	not used
3	GND, reference potential
4	C/Q, IO-Link Data transmission channel

Connecting the hub

- Connection protection ground to FE terminal, if present.
- Connect auxiliary power supply if present.
- Connect the incoming IO-Link line to the Sensor Hub.

Note:

A standard 3 wire sensor cable is used for connection to the host IO-Link master.

Function earth

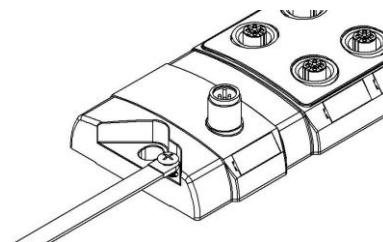


Figure 3-3: FE connection

Note:

The FE connection from the housing to the machine must be low-impedance and kept as short as possible.

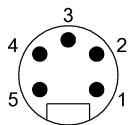
Module versions

Hub Versions	Digital port
BNI IOL-104-S01-Z012-C01	16 Inputs with single channel monitoring, 2 Identification bytes
BNI IOL-104-S01-Z012-C02	16 Inputs with single channel monitoring, 4 Identification bytes
BNI IOL-302-S01-Z013-C01	16 Inputs 16-Outputs, configurable, with single channel monitoring 2 Identification bytes

3 Getting started

3.4.2. Supply voltage connection

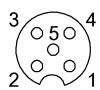
Power In (7/8“, male)



Pin	Function
1	GND, Reference potential
2	GND, Reference potential
3	FE, Function earth
4	Power supply sensors, +24V
5	Power supply actuators, +24V

3.4.3 Sensor-Actuator interface

Standard I/O-port (M12, A-coded, female)



PIN	Function
1	+24V, 100mA / 300mA*
2	Input 2 /Output 2
3	GND
4	Input 1 /Output 1
5	FE

* 100mA – BNI IOL-104-S01-Z012-C0x
300mA – BNI IOL-302-S01-Z013-C01



Note:

For the digital sensor inputs follow the input guideline per EN61131-2, type 2.



Note:

Unused I/O-port sockets must be fitted with cover caps to ensure IP67 protection rating.

4 IO-Link interface

4.1 IO-Link data

BNI IOL-104-S01-Z012-C01 / BNI IOL-104-S01-Z012-C02

	BNI IOL-104-S01-Z012-C01	BNI IOL-104-S01-Z012-C02
Data transmission rate	COM2 (38,4 kBaud)	COM2 (38,4 kBaud)
Frame type	1	1
Minimal cycle time	3 ms	3 ms
Process data cycle time	18 ms, at minimal cycle time	24 ms, at minimal cycle time
Process data length	6 Byte input	8 Byte input

BNI IOL-302-S01-Z013-C01

Data transmission rate	COM2 (38,4 kBaud)							
Frame type	1							
Minimal cycle time	3 ms							
Process data cycle time	30 ms, at minimal cycle time							
Process data length	10 Byte input							

4.2 Process data / Input data

BNI IOL-104-S01-Z012-C01
BNI IOL-104-S01-Z012-C02*

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Input 7.0								Input 7.1							
Input 6.0								Input 6.1							
Input 5.0								Input 5.1							
Input 4.0								Input 4.1							
Input 3.0								Input 3.1							
Input 2.0								Input 2.1							
Input 1.0								Input 1.1							
Input 0.0								Input 0.1							
Byte 2								Byte 3							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Short circuit Port 7								Short circuit Port 0							
Short circuit Port 6								Short circuit Port 1							
Short circuit Port 5								Short circuit Port 2							
Short circuit Port 4								Short circuit Port 3							
Short circuit Port 3								Short circuit Port 4							
Short circuit Port 2								Short circuit Port 5							
Short circuit Port 1								Short circuit Port 6							
Short circuit Port 0								Short circuit Port 7							
Byte 4								Byte 5							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Identification byte 0								Identification byte 1							
Byte 6								Byte 7							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Identification byte 2*								Identification byte 3*							

Signal port (x):
x.0: Pin 4,
X.1: Pin 2

4 IO-Link interface

BNI IOL-302-S01-Z013-C01

Byte 0										Byte 1																									
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0																				
Input 7.0										Input 7.1																									
Input 6.0		Input 6.1		Input 5.0		Input 4.0		Input 3.0		Input 2.0		Input 1.0		Input 0.0		Input 7.1		Input 6.1																	
Short circuit Port 7										Short circuit Port 0																									
Short circuit Port 6		Short circuit Port 5		Short circuit Port 4		Short circuit Port 3		Short circuit Port 2		Short circuit Port 1		Short circuit Port 0		-		Input 5.1		Input 4.1																	
Short circuit Port 5.0										Short circuit Port 0.0																									
Short circuit Port 4.0		Short circuit Port 3.0		Short circuit Port 2.0		Short circuit Port 1.0		Short circuit Port 0.0		Short circuit Port 7.1		Short circuit Port 6.1		Short circuit Port 5.1		Short circuit Port 4.1		Input 3.1																	
Short circuit Port 4										Short circuit Port 0																									
Short circuit Port 3		Short circuit Port 2		Short circuit Port 1		Short circuit Port 0		-		-		-		-		Input 2.1		Input 1.1																	
Short circuit Port 3.0										Under voltage UV																									
Short circuit Port 2.0										Under voltage 0V																									
Short circuit Port 1.0										Under voltage 24V																									
Short circuit Port 0.0										Under voltage 0V																									
Byte 5										Byte 6																									
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4																
Warning Port 7.0										Warning Port 7.1																									
Warning Port 6.0		Warning Port 5.0		Warning Port 4.0		Warning Port 3.0		Warning Port 2.0		Warning Port 1.0		Warning Port 0.0		Warning Port 7.1		Warning Port 6.1		Warning Port 5.1																	
Warning Port 5.0										Warning Port 0.0																									
Warning Port 4.0		Warning Port 3.0		Warning Port 2.0		Warning Port 1.0		Warning Port 0.0		Warning Port 7.1		Warning Port 6.1		Warning Port 5.1		Warning Port 4.1		Warning Port 3.1																	
Warning Port 3.0										Warning Port 0.0																									
Warning Port 2.0										Warning Port 7.1																									
Warning Port 1.0										Warning Port 6.1																									
Warning Port 0.0										Warning Port 5.1																									
Byte 9										Byte 8																									
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4																
Identification-byte 0										Identification-byte 1																									

Signal port (x):
x.0: Pin 4,
X.1: Pin 2

Short circuit on
Port x between
Pin 1 and Pin 3
Short circuit port x = 1
where x=0...7

Actuator short circuit on port
x
Short circuit port x.0 = Pin 4
Short circuit port x.1 = Pin 2
Actuator warning at signal
port on port x
Warning port x.0 = Pin 4
Warning port x.1 = Pin 2

Note:

-  **Actuator short circuit:** overload or short circuit of the output signal against 0V.
- Actuator warning signal:** short circuit of the output signal against +24V

4.3 Process data / Output data

BNI IOL-104-S01-Z012-C01
BNI IOL-104-S01-Z012-C02

Byte 0										Byte 1									
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0				
Output 7.0										Output 7.1									
Output 6.0		Output 6.1		Output 5.0		Output 4.0		Output 3.0		Output 2.0		Output 1.0		Output 0.0		Output 7.1		Output 6.1	
Output 5.0										Output 5.1									
Output 4.0		Output 4.1		Output 3.0		Output 2.0		Output 1.0		Output 0.0		Output 7.1		Output 6.1		Output 5.1		Output 4.1	
Output 3.0										Output 3.1									
Output 2.0		Output 2.1		Output 1.0		Output 0.0		Output 7.1		Output 6.1		Output 5.1		Output 4.1		Output 3.1		Output 2.1	
Output 1.0										Output 1.1									
Output 0.0		Output 0.1		Output 7.1		Output 6.1		Output 5.1		Output 4.1		Output 3.1		Output 2.1		Output 1.1		Output 0.1	

Signal port (x):
x.0: Pin 4,
X.1: Pin 2

4 IO-Link interface

4.4 Parameter data / Request data

	DPP Index	SPDU Index Sub-Index		Object name	Length	Range	Default value	
Identification data	0x07			Vendor ID		read only	0x0378	
	0x08			Device ID			0x050709 0x050711 0x05070D	
	0x09							
	0x0A							
	0x0B			0x10 0 Vendor name	7 Byte		BALLUFF	
	0x11			0x11 0 Vendor text	15 Byte		www.balluff.com	
	0x12			0x12 0 Product name	20 Byte		BNI IOL-104-S01-Z012-C01 BNI IOL-104-S01-Z012-C02 BNI IOL-302-S01-Z013-C01	
	0x13			0x13 0 Product ID	7 Byte		BN 003T BN1005P BN 0048	
	0x14			0x14 0 Product text	22 Byte		Sensor hub metal 16 inputs + ID Sensor/Actor hub metal	
	0x16			0x16 0 Hardware Revision	1 Byte			
	0x17			0x17 0 Firmware Revision	23 Byte			
Parameter data	0x40	0 1-16	Inversion	2 Byte	0xFFFF		0x0000	
	0x41	0 1-16	Port Direction*	2 Byte	0xFFFF		0x0000	
	0x42	0 1-16	Secure state Pin4*	2 Byte	0xFFFF		0x0000	
	0x43	0 1-16	Secure state Pin2*	2 Byte	0xFFFF		0x0000	
	0x44	0 1-16	Sp. monitoring	2 Byte	0xFFFF		-	
	0x45	0 1-16	Actuator short circuit*	2 Byte	0xFFFF		-	
	0x46	0 1-16	Actuator warning*	2 Byte	0xFFFF		-	
	0x60	0 1-16	Identification	2 Byte	0xFFFF		-	
	0x60	0 1-32**	Identification	4 Byte**	0xFFFF FFFF**			

* Only in case of BNI IOL-302-S01-Z013-C01

** Only in case of BNI IOL-302-S01-Z013-C02

Inversion

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Inversion 7.0	Inversion 6.0	Inversion 5.0	Inversion 4.0	Inversion 3.0	Inversion 2.0	Inversion 1.0	Inversion 0.0	Inversion 7.1	Inversion 6.1	Inversion 5.1	Inversion 4.1	Inversion 3.1	Inversion 2.1	Inversion 1.1	Inversion 0.1

Inversion port (x):
x:0: Pin 4,
x:1: Pin 2

Inversion
0: normal
1: inverted

4 IO-Link interface

Port direction

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Direction 7.0								Direction 7.1							
Direction 6.0								Direction 6.1							
Direction 5.0								Direction 5.1							
Direction 4.0								Direction 4.1							
Direction 3.0								Direction 3.1							
Direction 2.0								Direction 2.1							
Direction 1.0								Direction 1.1							
Direction 0.0								Direction 0.1							

Direction port (x):
x.0: Pin 4,
x.1: Pin 2

Direction
0: Input
1: Output

Secure status Pin 4

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Secure st. 3.0								Secure st. 7.0							
Secure st. 2.0								Secure st. 6.0							
Secure st. 1.0								Secure st. 5.0							
Secure st. 0.0								Secure st. 4.0							

Secure status port (x)
00 – 0
01 – 1
10 – Last status
11 – Not defined

Secure status Pin 2

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Secure st. 3.1								Secure st. 7.1							
Secure st. 2.1								Secure st. 6.1							
Secure st. 1.1								Secure st. 5.1							
Secure st. 0.1								Secure st. 4.1							

Secure status port (x)
00 – 0
01 – 1
10 – Last status
11 – Not defined

Sp. monitoring

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Short circuit port 7								Short circuit port 7.1							
Short circuit port 6								Short circuit port 6.1							
Short circuit port 5								Short circuit port 5.1							
Short circuit port 4								Short circuit port 4.1							
Short circuit port 3								Short circuit port 3.1							
Short circuit port 2								Short circuit port 2.1							
Short circuit port 1								Short circuit port 1.1							
Short circuit port 0								Short circuit port 0.1							

Short circuit on
Port x between
Pin 1 und Pin 3
Short circuit Port x = 1

where x=0...7

Actuator short circuit

Byte 4								Byte 5							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Short circuit port 7.0								Short circuit port 7.1							
Short circuit port 6.0								Short circuit port 6.1							
Short circuit port 5.0								Short circuit port 5.1							
Short circuit port 4.0								Short circuit port 4.1							
Short circuit port 3.0								Short circuit port 3.1							
Short circuit port 2.0								Short circuit port 2.1							
Short circuit port 1.0								Short circuit port 1.1							
Short circuit port 0.0								Short circuit port 0.1							

Actuator short circuit at signal
port on port x
Short circuit port x.0 = Pin 4
Short circuit port x.1 = Pin 2

4 IO-Link interface

Actuator warning

Byte 6								Byte 7							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Warning port 7.0	Warning port 6.0	Warning port 5.0	Warning port 4.0	Warning port 3.0	Warning port 2.0	Warning port 1.0	Warning port 0.0	Warning port 7.1	Warning port 6.1	Warning port 5.1	Warning port 4.1	Warning port 3.1	Warning port 2.1	Warning port 1.1	Warning port 0.1

Actuator warning at signal port on port x
Warning port x.0 = Pin 4
Warning port x.1 = Pin 2

Identification

Byte 0								Byte 1							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Identification byte 0								Identification byte 1							
Byte 2								Byte 3							
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
Identification byte 2**								Identification byte 3**							

**Only in case of
BNI IOL-104-S01-Z012-C02

4.5 Error

Error Code	Additional Code
Device application error	Index not available
0x80	0x11
Device application error	Subindex not available
0x80	0x12
Device application error	Value out of range
0x80	0x30

4.6 Events

Mode	Type	Instance	Code (high + low)			
			Device Hardware	Supply	Supply low voltage	US1
Appears	Error	AL	Device Hardware	Supply	Supply low voltage	US1
0xC0	0x30	0x03	0x5000	0x0100	0x0010	0x0002
		0xF3			0x5112	
Disappears	Error	AL	Device Hardware	Supply	Supply low voltage	US1
0x80	0x30	0x03	0x5000	0x0100	0x0010	0x0002
		0xB3			0x5112	
Appears	Error	AL	Device Hardware	Supply	Supply low voltage	UA
0xC0	0x30	0x03	0x5000	0x0100	0x0010	0x0004
		0xF3			0x5114	
Disappears	Error	AL	Device Hardware	Supply	Supply low voltage	UA
0x80	0x30	0x03	0x5000	0x0100	0x0010	0x0004
		0xB3			0x5114	
Appears	Error	AL	Device Hardware	Supply	Supply low voltage	US2
0xC0	0x30	0x03	0x5000	0x0100	0x0010	0x0005
		0xF3			0x5115	
Disappears	Error	AL	Device Hardware	Supply	Supply low voltage	US2
0x80	0x30	0x03	0x5000	0x0100	0x0010	0x0005
		0xB3			0x5115	
Appears	Error	AL	Device Hardware	Supply	Supply periphery	
0xC0	0x30	0x03	0x5000	0x0100	0x0060	
		0xF3			0x5160	
Disappears	Error	AL	Device Hardware	Supply	Supply periphery	
0x80	0x30	0x03	0x5000	0x0100	0x0060	
		0xB3			0x5160	
Appears	Error	AL	Device Hardware	Power	Output Stages	
0xC0	0x30	0x03	0x5000	0x0400	0x0010	
		0xF3			0x5410	
Disappears	Error	AL	Device Hardware	Power	Output Stages	
0x80	0x30	0x03	0x5000	0x0400	0x0010	
		0xB3			0x5410	

5 Technical data

5.1 Dimensions

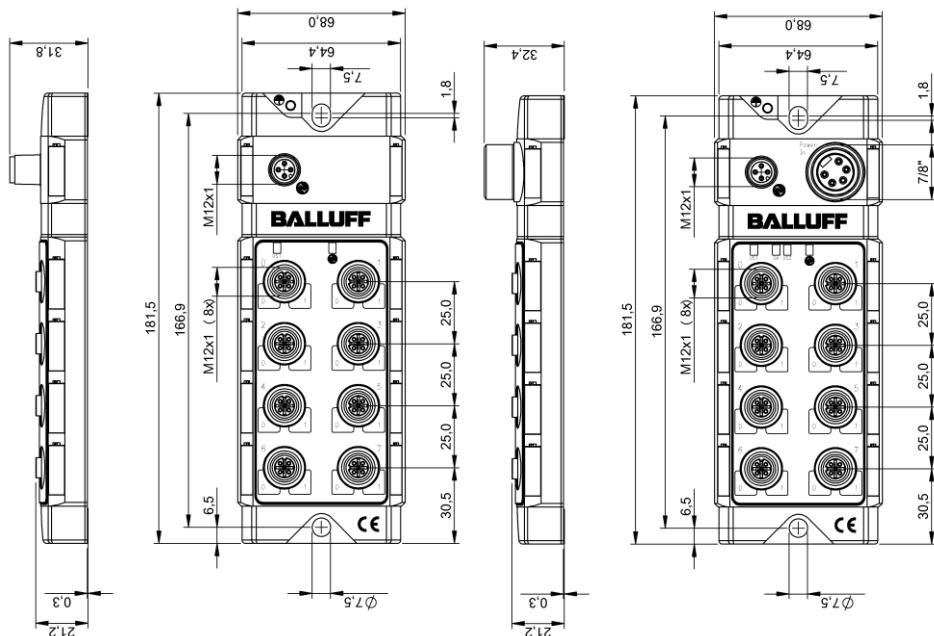


Figure 5-1: Dimensions BNI IOL-...-Z012 & BNI IOL-...-Z013

5.2 Mechanical data

Housing material	Die-cast zinc housing
IO-Link port	M12, A coded, male
Power supply	7/8" male, 5-poles
I/O-ports	M12, female, 5-poles
Enclosure rating per IEC 60529	IP 67 (only when plugged in and threaded in)
Dimension (W x H x D in mm)	68 x 181,5 x 31,8 (32,4)
Weight	ca. 500 gr.

5.3 Electrical data

Operating conditions	18...30.2 V DC, per EN 61131-2
Ripple	< 1%
Current draw without load	<= 90 mA

5.4 Operating conditions

Operating temperature	-5 °C ... 70 °C
Storage temperature	-25 C ... 70 °C
EMC EN 61000-4-2/3/4/5/6	Severity level 2B/3A/4B/2B/3A
Shock / vibration	EN 60068-2-6, EN 60068-2-27 EN 60068-2-29, EN 60068-2-64

5 Technical data

5.5 LED indicators

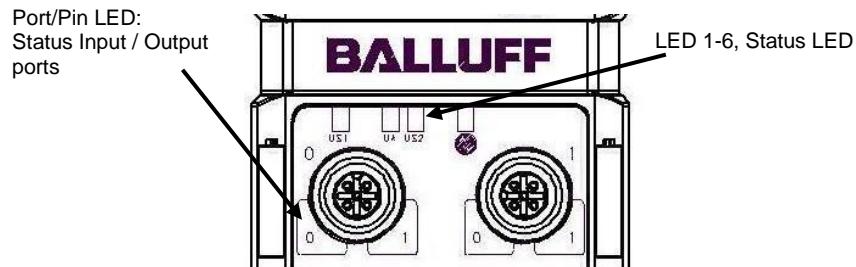


Figure 5-2: LED Indicators

Status LEDs

BNI IOL-104-S01-Z012-C01 / BNI IOL-104-S01-Z012-C02

LED	Indicator	Function
LED 1	Green / Red	Supply Sensors & Module ok / under voltage
LED 6	Green / Green flashing	Communication error / communication ok

BNI IOL-302-S01-Z013-C01

LED	Indicator	Function
LED 1	Green / Red	Supply Module OK/ Under voltage
LED 3	Green / Red	Supply actuators Ok/ under voltage
LED 5	Green / Red	Supply Sensors Ok / under voltage
LED 6	Green / Green flashing	Communication error / communication ok

LED I/O-ports Standard

Indicator	Function LED Pin 2 / Pin 4
Out	Input signal / Output signal = 0
Yellow, static	Input signal / Output signal = 1
Red	Input port: Short circuit Output port: Imax

Appendix**Product ordering code**

Balluff Network Interface _____ **BNI IOL-104-S01-Z01x-C0x**

IO-Link interface _____

Functions _____
104 = 16 dig. Inputs
302 = 16 dig. Inputs/Outputs

Versions _____
S01 = Single channel monitoring

Mechanical design _____
Z012 = Die-cast zinc housing, matte nickel plated
Bus connection and power supply 1xM12 external thread
I-ports: 8xM12, female, 5-poles, internal thread

Z013 = Die-cast zinc housing, matte nickel plated
Bus connection 1xM12 male, external thread
power supply 7/8" male, external thread
I/O-ports: 8xM12, female, 5-poles, internal thread

Extra functions _____
C01 = Identification, 2 byte
C02 = Identification, 4 byte

Order information

Product ordering code	Order code
BNI IOL-104-S01-Z012-C01	BNI003T
BNI IOL-104-S01-Z012-C02	BNI005P
BNI IOL-302-S01-Z013-C01	BNI0048

Scope of delivery

BNI IOL-.....consists of the following components:

- IO-Module
- 4 filler plugs M12
- Ground connection-band
- Screw M4x6
- 20 Labels
- User's Guide

Notes

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