

Operating instructions Hydraulic cylinder sensor

MFH / M9H

1 Preliminary note

You will find instructions, technical data, approvals and further information using the QR code on the unit / packaging or at www.ifm.com.

1.1 Symbols used

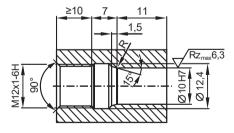
- √ Requirement
- Instructions
- Reaction, result
- [...] Designation of keys, buttons or indications
- → Cross-reference
- Important note
 - Non-compliance may result in malfunction or interference.
- Information
 Supplementary note

2 Intended use

The unit detects ferromagnetic metals (FE metals) without contact and indicates their presence by a switching signal.

3 Mounting

3.1 MFH



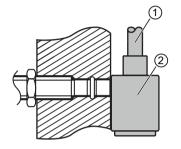
The unit can be adjusted to the piston rod via the insertion depth.

ATTENTION

During set-up, do not screw in the unit too deeply to avoid mechanical damage to the unit, piston rod and cylinder.



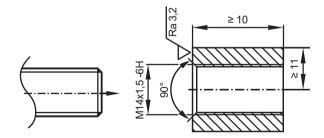
For mounting with a fixed end stop, use units from the M9H series.



- ► Make sure that the piston rod is in the end position to be detected.
- ► Screw the unit up to the end stop.
- ► Unscrew the unit half a turn (~ 0.5 mm) to avoid mechanical damage.
- ► Tighten the fixing nuts with < 15 Nm.

- 1: Piston rod
- 2: Piston

3.2 M9H



- Screw the unit into an M14 thread.
- ► Tighten with < 25 Nm.

4 Electrical connection

- The unit must be connected by a qualified electrician.

 The national and international regulations for the installation of electrical equipment must be adhered to.
- Disconnect power.
- ▶ Connect the unit as specified in the data sheet / type label.