6ES7516-2GN00-0AB0

Data sheet



SIMATIC DP, CPU 1516PRO F-2 PN for ET 200pro, Central processing unit with work memory 1.5 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 10 ns bit performance, degree of protection: IP65/67, SIMATIC Memory Card required, Connection module required

General information	
Product type designation	CPU 1516pro F-2 PN
HW functional status	FS02
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Via X1, with minimum OB 6x cycle of 500 µs
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	No
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.31 A
Current consumption, max.	0.4 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A ² ·s
from supply voltage 1L+, max.	0.4 A
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
• maintenance-free	Yes

CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
0	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB O:	4.00
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs Number of qualic integrant OBs	20 20 With minimum OR 24 avale of 500 up
Number of cyclic interrupt OBs Number of process clarm OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs Number of DRV4 alarm OBs	50
Number of DPV1 alarm OBs Number of isophrappy made OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs Number of startum OBs	2
Number of startup OBs Number of savnehreneus error OBs	100
Number of asynchronous error OBs Number of asynchronous error OBs	2
Number of synchronous error OBsNumber of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Flag	Counters, DDS, and technicology data (axes). 412 ND
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
- Hamber of Glock Highlighes	o, o dook memory bit, grouped into one dook memory byte
Data blocks	
Data blocks • Retentivity adjustable	Yes
Retentivity adjustable	Yes No
Retentivity adjustableRetentivity preset	Yes No
Retentivity adjustable	

Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of
Nambar of algulation to systems	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
integrated	2
• Via CM	0
Rack	
 Modules per rack, max. 	16; Expansion width max. 1.2 m
Number of lines, max.	1
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	, , , , , , , , , , , , , , , , , ,
Number	16
Clock synchronization	
• supported	Yes
	Yes
in AS, masterin AS, device	Yes
on Ethernet via NTP Interfaces	Yes
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	V V4 P0
• RJ 45 (Ethernet)	Yes; X1 P3
Number of ports	3; 2x M12 + 1x RJ45
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
<u>≂</u>	Yes
— IRT	
— IRT — PROFlenergy	Yes; per user program
— PROFlenergy	Yes; per user program
— PROFlenergy— Prioritized startup— Number of connectable IO Devices, max.	Yes; per user program Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. 	Yes; per user program Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 64
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. 	Yes; per user program Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 64 256
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. 	Yes; per user program Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 64
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously 	Yes; per user program Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 64 256 256

— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	**************************************
Interface types	
RJ 45 (Ethernet)	No
Number of ports	1; 1x M12
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
Isochronous mode	No
Direct data exchange	No
— Direct data exchange — IRT	No
— IKT — PROFlenergy	INU
— ERUCIEUE//W	Voc: por usor program
	Yes; per user program
— Prioritized startup	No
Prioritized startup Number of connectable IO Devices, max.	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
 — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of

Services	Von
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
 Number of connections, max. 	128; Via integrated interfaces of the CPU
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
MDD:	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Very analysis with TLOVA Once calculated
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	V
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
	Vac. Ontional
Encryption	Yes; Optional
Web server	res, Optional
Web server • HTTP	Yes; Standard and user pages
Web server • HTTP • HTTPS	
Web server • HTTP	Yes; Standard and user pages
Web server • HTTP • HTTPS	Yes; Standard and user pages
Web server • HTTP • HTTPS OPC UA	Yes; Standard and user pages Yes; Standard and user pages

— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
 User authentication 	"anonymous" or by user name & password	
 Number of connections, max. 	10	
 Number of nodes of the client interfaces, recommended max. 	2 000	
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300	
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20	
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1	
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5	
 Number of registerable nodes, max. 	5 000	
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space	
 Application authentication 	Yes	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
User authentication	"anonymous" or by user name & password	
 — GDS support (certificate management) 	Yes	
Number of sessions, max.	48	
 Number of accessible variables, max. 	100 000	
 Number of registerable nodes, max. 	20 000	
 Number of subscriptions per session, max. 	20	
— Sampling interval, min.	100 ms	
— Publishing interval, min.	200 ms	
 Number of server methods, max. 	50	
 Number of inputs/outputs per server method, max. 	20	
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval	
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"	
 Number of nodes for user-defined server interfaces, max. 	5 000	
 Alarms and Conditions 	Yes	
 Number of program alarms 	200	
Number of alarms for system diagnostics	100	
Further protocols		
MODBUS	Yes; MODBUS TCP	
S7 message functions		
Number of login stations for message functions, max.	32	
Program alarms	Yes	
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of loadable program messages in RUN, max.	5 000	
Number of simultaneously active program alarms	1,000	
Number of program alarms Number of alarms for system diagnostics	1 000	
Number of alarms for system diagnosticsNumber of alarms for motion technology objects	160	
Test commissioning functions	100	
	Yes; Parallel online access possible for up to 8 engineering systems	
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)	
Single step	No	
Number of breakpoints	8	
Status/control		
Status/control variable	Yes; Standard	
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters	
	p	

Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes; Standard
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes; green "24 V DC" LED
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	800
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
Number of positioning axes at motion control cycle of 4 mg (hyrical value)	5
of 4 ms (typical value)	40
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	163, 1 15 controller with integrated optimization for temperature
High-speed counter	Yes
Standards, approvals, certificates	100
Highest safety class achievable in safety mode	(400)
Probability of failure (for service life of 20 years and repair time	,
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C
• horizontal installation, max.	55 °C
vertical installation, min.	-25 °C
vertical installation, max.	55 °C
Ambient temperature during storage/transportation	
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
■ Installation attitude above sea level, Max.	5 500 m, Nestrictions for installation attitudes > 2 000 m, See manual

configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	135 mm
Height	130 mm
Depth	65 mm
Weights	
Weight, approx.	614 g
Classifications	

	Version	Classification
eClass	14	27-24-26-07
eClass	12	27-24-26-07
eClass	9.1	27-24-26-07
eClass	9	27-24-26-07
eClass	8	27-24-26-07
eClass	7.1	27-24-26-07
eClass	6	27-24-26-07
ETIM	9	EC001603
ETIM	8	EC001603
ETIM	7	EC001603
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval





Miscellaneous



Miscellaneous



General Product Approval

Functional Saftey

Marine / Shipping

<u>KC</u>

Type Examination Certificate









Marine / Shipping



NK / Nippon Kaiji Kyokai





CCS (China Classification Society)



other	Industrial Communication
PROFINET	<u>PROFINET</u>
last modified:	12/8/2024 🗗