## **Data sheet**

6ES7513-1AM03-0AB0





SIMATIC S7-1500, CPU 1513-1 PN, central processing unit with work memory 600 KB for program and 2.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 6 ns bit performance, SIMATIC Memory Card required



Product type designation  HW functional status  FS04  FW update possible  FW update possible  FW update possible  FRW update possible  FRW data  FS04  Froduct function  FW update possible  FRW data  FS04  FRW update possible  FRW data  FS04  FRW update possible  FRW data  FRW	General information	
Firmware version  Fiv update possible  Product function  Fix data tase  Fix provided from the provided and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable/integrated from version  Fix or STEP 7 TIA Portal configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Configuration control  Via dataset  Yes  Display  Screen diagonal [cm]  Screen diagonal [cm]  Fix or STEP 7 TIA Portal configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Control elements  Number of keys  8  Mode buttons  2  Supply voltage  Rated value (DC)  Permissible range, lower limit (DC)  Permissible range, upper limit (DC)  Permissible range, upper limit (DC)  Pess  Mains buffering  Mains voltage failure stored energy time  Fix or STEP 7 TIA Portal configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES75	Product type designation	CPU 1513-1 PN
FW update possible Product function  I &M data Secontronous mode SysLog Set Engineering with STEP 7 TIA Portal configurable/integrated from version V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Configuration control Via dataset Ves Display Screen diagonal [cm] Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) permissible range, upper limit (DC) Permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains buffering Mains voltage failure stored energy time Repeat rate, min. 1/s Input current Current consumption (rated value) Current consumption (rated value) Current consumption (rated value) Prevere Power Infeed power to the backplane bus In 0 W Power consumption from the backplane bus (balanced) Suplance Power consumption from the backplane bus (balanced) Suplance Permission of Reverse (balanced) Prevere consumption from the backplane bus (balanced) Suplance Preverse consumption from the backplane bus (balanced) Suplance Preverse Power Infeed power to the backplane bus (balanced) Suplance Preverse Power Infeed power to the backplane bus (balanced) Suplance Preverse Power Power Power Preverse Prev	HW functional status	FS04
Product function  • i&M data • isochronous mode • iSysLog • SysLog • SysLog • SysLog • STEP 7 TIA Portal configurable/integrated from version versions as 6ES7513-1AL02-0AB0  Configuration control via dataset via dataset  Ves  Display  Screen diagonal [cm]  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Alains-buffering • Mains-buffering • Mains-buffering • Repeat rate, min.  Input current  Current consumption (rated value) Current consumption (rated value) Current consumption, max. Infed power to the backplane bus (balanced) Infed power to the backplane bus (balanced)  Power consumption from the backplane bus (balanced)  Yes, Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 min (central)  Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 min (central)  Yes  12  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  V20 (FW V4.0) / V18	Firmware version	V4.0
I&M data	FW update possible	Yes
• Isochronous mode SysLog Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) • SysLog Fingineering with • STEP 7 TIA Portal configurable/integrated from version STEP 7 TIA Portal configurable/integrated from version V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Configuration control via dataset Yes Display Screen diagonal [cm] Screen diagonal [cm] Oontrol elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) \$\text{ 4 V}\$  Reverse polarity protection Yes Mains buffering • Mains Voltage failure stored energy time • Repeat rate, min.  Input current Current consumption (rated value) 0.56 A Current consumption (rated value) 1.15 A; Rated value Pt 0.6 A*s  Power  Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	Product function	
SysLog  Engineering with  STEP 7 TIA Portal configurable/integrated from version  STEP 7 TIA Portal configurable/integrated from version  V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm]  Surber of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Alans/voltage failure stored energy time  Alans/voltage failure stored energy time  Reverse polarity protection  Mains/voltage failure stored energy time  Alans/voltage failure stored energy time  Tys  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Pt  O.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	● I&M data	Yes; I&M0 to I&M3
Engineering with  STEP 7 TIA Portal configurable/integrated from version versions as 6ES7513-1AL02-0AB0  Configuration control  via dataset Yes  Display  Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  Mains/voltage failure stored energy time Feperators (and in the protection of the prot	• Isochronous mode	
STEP 7 TIA Portal configurable/integrated from version V20 (FW V4.0) / V18 (FW V3.0) or higher; configurable with older TIA Portal versions as 6ES7513-1AL02-0AB0  Configuration control  via dataset Yes  Display Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value  Power  Infeed power to the backplane bus (balanced) 5.5 W  Power consumption from the backplane bus (balanced) 5.5 W	SysLog	Yes
versions as 6ES7513-1AL02-0AB0  Configuration control  via dataset Yes  Display  Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V  permissible range, lower limit (DC) 19.2 V  permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 11/s  Input current  Current consumption (rated value) 0.56 A  Current consumption, max. 0.9 A  Inrush current, max. 1.15 A; Rated value  Power  Infeed power to the backplane bus (balanced) 5.5 W	Engineering with	
via dataset Yes  Display  Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.56 A  Current consumption, max. 0.9 A  Inrush current, max. 1.15 A; Rated value  Pewer  Infeed power to the backplane bus 10 W  Power consumption from the backplane bus (balanced) 5.5 W	STEP 7 TIA Portal configurable/integrated from version	
Screen diagonal [cm]   3.45 cm	Configuration control	
Screen diagonal [cm] 3.45 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.56 A  Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value  I**  Power  Infeed power to the backplane bus (balanced) 5.5 W	via dataset	Yes
Number of keys 8 Mode buttons 2  Supply voltage  Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.56 A Current consumption, max. 0.9 A Inrush current, max. 1.15 A; Rated value  I** Power  Infeed power to the backplane bus (balanced) 5.5 W	Display	
Number of keys  Mode buttons  2  Supply voltage  Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Insuffering  0.56 A  Current consumption, max.  1.15 A; Rated value  Pewer  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	Screen diagonal [cm]	3.45 cm
Mode buttons  Supply voltage  Rated value (DC)	Control elements	
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Insubscurrent, max.  Insubs	Number of keys	8
Rated value (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inush current, max.  Interest (D.S.A.)	Mode buttons	2
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  In	Supply voltage	
permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  1.15 A; Rated value  1²t  0.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5 ms  5 ms  6 ms	Rated value (DC)	24 V
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Insufactor consumption (rated value)  12t  0.6 A²-s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  5 ms  5 ms  6	permissible range, lower limit (DC)	19.2 V
Mains buffering	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  1.15 A; Rated value  1²t  0.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5 ms  5 ms  1/s  1/s  1/s  1/s  1/s	Reverse polarity protection	Yes
● Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.56 A  Current consumption, max. 0.9 A  Inrush current, max. 1.15 A; Rated value  I²t 0.6 A²-s  Power  Infeed power to the backplane bus 10 W  Power consumption from the backplane bus (balanced) 5.5 W	Mains buffering	
Input current Current consumption (rated value)  Current consumption, max.  0.9 A  Inrush current, max.  1.15 A; Rated value  I²t  0.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  1.15 A; Rated value  1²t  0.6 A²-s  Power  Infeed power to the backplane bus  10 W  Power consumption from the backplane bus (balanced)  5.5 W	<ul> <li>Repeat rate, min.</li> </ul>	1/s
Current consumption, max.  Inrush current, max.  1.15 A; Rated value  1²t  0.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	Input current	
Inrush current, max.  1.15 A; Rated value  1²t  0.6 A²-s  Power  Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	Current consumption (rated value)	0.56 A
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  5.5 W	Current consumption, max.	0.9 A
Power Infeed power to the backplane bus 10 W Power consumption from the backplane bus (balanced) 5.5 W	Inrush current, max.	1.15 A; Rated value
Infeed power to the backplane bus  Power consumption from the backplane bus (balanced)  5.5 W	l²t	0.6 A²·s
Power consumption from the backplane bus (balanced) 5.5 W	Power	
	Infeed power to the backplane bus	10 W
Power loss	Power consumption from the backplane bus (balanced)	5.5 W
	Power loss	

Power loss, typ.	3.4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	600 kbyte
• integrated (for data)	2.5 Mbyte
Load memory	20 00,00
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
0:	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	2.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB A Number range	0 65 525
Number range     Size may	0 65 535
• Size, max.	600 kbyte
	0 65 535
<ul><li>Number range</li><li>Size, max.</li></ul>	600 kbyte
• Size, max.	ooo kuyte
• Size, max.	600 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of delay alarm obs     Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of cyclic interrupt OBs     Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

ata areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Extended retentive data area (incl. timers, counters, flags), max.	2.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	2.6 mayte, which doing to a cover in to cover a constant
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	,,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	- ···· <i>J</i> ···
— Inputs (volume)	8 kbyte
— Outputs (volume)  — Outputs (volume)	8 kbyte
	o kbyte
Subprocess images  • Number of subprocess images may	32
Number of subprocess images, max.    ardware configuration	UZ
lardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but als by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
ime of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
	Yes; via PROFIBUS CM / CP
to DP. master	
to DP, master     on DP device	Yes: via PROFIBUS CM / CP
• on DP, device	Yes; via PROFIBUS CM / CP
<ul><li> on DP, device</li><li> in AS, master</li></ul>	Yes
<ul><li> on DP, device</li><li> in AS, master</li><li> in AS, device</li></ul>	Yes Yes
<ul> <li>on DP, device</li> <li>in AS, master</li> <li>in AS, device</li> <li>on Ethernet via NTP</li> </ul>	Yes
on DP, device     in AS, master     in AS, device     on Ethernet via NTP  nterfaces	Yes Yes Yes
on DP, device in AS, master in AS, device on Ethernet via NTP  nterfaces  Number of PROFINET interfaces	Yes Yes
on DP, device     in AS, master     in AS, device     on Ethernet via NTP  nterfaces	Yes Yes Yes
on DP, device in AS, master in AS, device on Ethernet via NTP  nterfaces  Number of PROFINET interfaces	Yes Yes Yes
on DP, device     in AS, master     in AS, device     on Ethernet via NTP      nterfaces  Number of PROFINET interfaces  Interface	Yes Yes Yes
on DP, device     in AS, master     in AS, device     on Ethernet via NTP      nterfaces  Number of PROFINET interfaces  Interface types	Yes Yes Yes 1

IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	οτο μο <sub>γ</sub>
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	1 III to 0.12 III to
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	
— Asset management record	Yes; per user program Yes; per user program
Asset management record  PROFINET Security Class	SNMP Configuration and DCP Read Only
	Oranii Conniguration and DOF Read Offig
Interface types	
RJ 45 (Ethernet)	Voc
• 100 Mbps	Yes
Autoregotiation	Yes
Autocrossing     Industrial Ethernet status I ED	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10

<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
MDD interconnection are noted	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vacuation with TLC V4.2 are calcuted
PG/OP communication     S7 routing	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	Vee
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
web API	
<ul><li>Number of sessions, max.</li></ul>	50
<ul> <li>number of simultaneous HTTP calls, max.</li> </ul>	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
Llean outhors to - to	Basic256Sha256
User authentication	"anonymous" or by user name & password
Number of connections, max.	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I</li> </ul>	300
max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
- Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000

<ul> <li>Number of registerable method calls of OPC UA MethodCall, max.</li> </ul>	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	20; max. 20 concurrently running jobs each for asynchronous instructions OPC_UA_ServerMethodPre and OPC_UA_ServerMethodPost
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
Alarms and Conditions	Yes
Number of program alarms	100
Number of alarms for system diagnostics	50
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
number of subscriptions, max.	250
number of tags/attributes for subscriptions, max.	2 000
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
i	Yes
Profiling Status/control	160
Status/control variable	Yes
Variables	
<ul><li>Variables</li><li>Number of variables, max.</li></ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
	200: per joh
<ul><li>— of which status variables, max.</li><li>— of which control variables, max.</li></ul>	200; per job
— or which control variables, max.	200; per job
i ordinu	
	Vac
• Forcing	Yes
Forcing Forcing, variables	Peripheral inputs/outputs
<ul><li>Forcing</li><li>Forcing, variables</li><li>Number of variables, max.</li></ul>	
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer	Peripheral inputs/outputs 200
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> </ul>	Peripheral inputs/outputs 200 Yes
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> </ul>	Peripheral inputs/outputs 200  Yes 1 000
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> </ul>	Peripheral inputs/outputs 200 Yes

<ul> <li>Number of configurable Traces</li> </ul>	4
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	1 120
Required Motion Control resources	
— per speed-controlled axis	40
— per speed-controlled axis  — per positioning axis	80
	160
<ul><li>— per synchronous axis</li><li>— per external encoder</li></ul>	80
— per external encoder  — per output cam	20
— per output cam  — per cam track	160
— per cam track — per probe	40
Positioning axis	40
Number of positioning axes at motion control cycle	11
of 4 ms (typical value)	''
<ul> <li>Number of positioning axes at motion control cycle</li> </ul>	14
of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
High-speed counter Standards, approvals, certificates	Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)	Siemens EcoTech
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available	
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint	Siemens EcoTech Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration	Siemens EcoTech
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential	Siemens EcoTech Yes Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]	Siemens EcoTech Yes  Yes  80.1 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2	Siemens EcoTech Yes Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2	Siemens EcoTech Yes  Yes  80.1 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]  global warming potential, (during operation) [CO2 eq]	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (after end of life cycle)	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class	Siemens EcoTech  Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  environmental product declaration  Global warming potential  global warming potential, (total) [CO2 eq]  global warming potential, (during production) [CO2 eq]  global warming potential, (during operation) [CO2 eq]  global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class  signed firmware update	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]      — global warming potential, (during production) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class  signed firmware update  Secure Boot	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]      — global warming potential, (during production) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update  Secure Boot safely removing data	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]      — global warming potential, (during production) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update Secure Boot safely removing data  Ambient conditions	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg  1 Yes Yes Yes Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint      environmental product declaration  Global warming potential      — global warming potential, (total) [CO2 eq]      — global warming potential, (during production) [CO2 eq]      — global warming potential, (during operation) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]      — global warming potential, (after end of life cycle) [CO2 eq]  PROFINET Security / header  PROFINET Security Class signed firmware update  Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg  57.4 kg -1.29 kg  1 Yes Yes Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes Yes Yes Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes  Yes Yes Yes  7:0°C; No condensation 60°C; Display: 50°C, at an operating temperature of typically 50°C, the display is switched off -30°C; No condensation 40°C; Display: 40°C, at an operating temperature of typically 40°C, the
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  product functions / security / header  PROFINET Security Class signed firmware update Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, min.	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes Yes Yes Yes  -30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  PROFINET Security / header  PROFINET Security Class signed firmware update  Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, min.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes Yes Yes You Yes
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  PROFINET Security Class signed firmware update  Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes Your Simple of the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
High-speed counter  Standards, approvals, certificates  Siemens Eco Profile (SEP)  Recycler Guide available  Ecological footprint  • environmental product declaration  Global warming potential  — global warming potential, (total) [CO2 eq]  — global warming potential, (during production) [CO2 eq]  — global warming potential, (during operation) [CO2 eq]  — global warming potential, (after end of life cycle) [CO2 eq]  Product functions / security / header  PROFINET Security Class signed firmware update  Secure Boot safely removing data  Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, min.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation	Siemens EcoTech Yes  Yes  80.1 kg 23.8 kg 57.4 kg -1.29 kg  1 Yes Yes Yes Yes Yes Yes Your Condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

_	Installation	altituda	ahove s	امريما دم	may
•	insialialion	allilline	anove s	ealeve	max

<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual				
configuration / header					
configuration / programming / header					
Programming language					
— LAD	Yes				
— FBD	Yes				
— STL	Yes				
— SCL	Yes				
— CFC	Yes				
— GRAPH	Yes				
Know-how protection					
<ul> <li>User program protection/password protection</li> </ul>	Yes				
<ul> <li>Copy protection</li> </ul>	Yes				
Block protection	Yes				
Access protection					
<ul> <li>protection of confidential configuration data</li> </ul>	Yes				
<ul> <li>Password for display</li> </ul>	Yes				
<ul> <li>Protection level: Write protection</li> </ul>	Yes				
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes				
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	No				
<ul> <li>Protection level: Complete protection</li> </ul>	Yes				
<ul> <li>User administration</li> </ul>	Yes; device-wide and centralized				
<ul><li>Number of users</li></ul>	100				
<ul><li>Number of groups</li></ul>	100				
Number of roles	50				
programming / cycle time monitoring / header					
lower limit	adjustable minimum cycle time				
• upper limit	adjustable maximum cycle time				
Dimensions	<u> </u>				
Width	35 mm				
Height	147 mm				
Depth	129 mm				
Weights					
Weight, approx.	336 g				
Classifications					

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

**General Product Approval** 







Miscellaneous





other Environment

Confirmation



Environmental Confirmations

Environmental Confirmations

last modified: 7/17/2025 🖸