





Reflex Sensor with line optic



Operating Instructions

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1. General

1.1 Information Concerning these Instructions

- These instructions apply to the product with ID code P1KTxxx.
- They make it possible to use the product safely and efficiently.
- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- · Local accident prevention regulations and national work safety regulations must be complied with as well.
- The product is subject to further technical development, and thus the information contained in these operating instructions may also be subject to change. The current version can be found at www.wenglor.com in the product's separate download area.



NOTE!

The operating instructions must be read carefully before using the product and must be kept on hand for later reference.

1.2 Explanations of Symbols

- · Safety precautions and warnings are emphasized by means of symbols and attention-getting words
- · Safe use of the product is only possible if these safety precautions and warnings are adhered to

The safety precautions and warnings are laid out in accordance with the following principle:



Attention-Getting Word! Type and Source of Danger!

Possible consequences in the event that the hazard is disregarded.

· Measures for averting the hazard.

The meanings of the attention-getting words, as well as the scope of the associated hazards, are listed below.

	DANGER! This word indicates a hazard with a high degree of risk which, if not avoided, results in death or severe injury.
	WARNING! This word indicates a hazard with a medium degree of risk which, if not avoided, may result in death or severe injury.
	CAUTION! This word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.
	ATTENTION! This word draws attention to a potentially hazardous situation which, if not avoided, may result in property damage.
i	NOTE! A note draws attention to useful tips and suggestions, as well as information regarding efficient, error-free use.

1.3 Limitation of Liability

- The product has been developed in consideration of the current state-of-the-art and applicable standards and guidelines. Subject to change without notice.
- A valid declaration of conformity can be accessed at www.wenglor.com in the product's separate download area.
- wenglor sensoric elektronische Geräte GmbH (hereinafter referred to as "wenglor") excludes all liability in the event of:
 - · Non-compliance with the instructions
 - · Use of the product for purposes other than those intended
 - · Use by untrained personnel
 - · Use of unapproved replacement parts
 - · Unapproved modification of products
- These operating instructions do not include any guarantees from wenglor with regard to the described procedures or specific product characteristics.
- wenglor assumes no liability for printing errors or other inaccuracies contained in these operating instructions, unless wenglor was verifiably aware of such errors at the point in time at which the operating instructions were prepared.

1.4 Copyrights

- The contents of these instructions are protected by copyright law.
- All rights are reserved by wenglor.
- Commercial reproduction or any other commercial use of the provided content and information, in particular graphics and images, is not permitted without previous written consent from wenglor.



2. For Your Safety

2.1 Use for Intended Purpose

The product is based on the following functional principle:

Reflex Sensor

The reflex sensor makes use of a red light line in accordance with the energetic principle and is suitable for detecting objects without any background. It's suitable for reliable detection of objects with stamped or perforated surfaces such as PCBs and perforated sheet metal. Furthermore, objects can be detected on the light line regardless of position. The IO-Link interface can be used to configure the reflex sensor (PNP/NPN, NC/NO, switching distance), as well as for reading out switching statuses and distance values.

This product can be used in the following industry sectors:

- Special machinery manufacturing Consumer goods industry
- Heavy machinery manufacturing
- Logistics
- · Automotive industry
- Food industry
- · Packaging industry
- Pharmaceuticals industry
- · Plastics industry
- Woodworking industry

- Electronics industry
- · Glass industry

Paper industry

- · Steel industry
- Aviation industry
- · Chemicals industry
- · Alternative energy
- Raw materials extraction

2.2 Use for Other than the Intended Purpose

- Not a safety component in accordance with 2006/42/EC (Machinery Directive).
- The product is not suitable for use in potentially explosive atmospheres.
- The product may only be used with accessories supplied or approved by wenglor, or combined with approved products. A list of approved accessories and combination products can be accessed at www.wenglor.com on the product detail page.

DANGER!

Risk of personal injury or property damage in case of use for other than the intended purpose!

Use for other than the intended purpose may lead to hazardous situations. • Observe instructions regarding use for intended purpose.

2.3 Personnel Qualifications

- Suitable technical training is a prerequisite.
- In-house electronics training is required.
- Trained personnel must have uninterrupted access to the operating instructions.

DANGER!

Risk of personal injury or property damage in case of incorrect initial start-up and maintenance!

Personal injury and damage to equipment may occur.

• Adequate training and qualification of personnel.

2.4 Modification of Products



DANGER!

Risk of personal injury or property damage if the product is modified!

Personal injury and damage to equipment may occur. Non-observance may result in loss of the CE marking and the guarantee may be rendered null and void.

• Modification of the product is impermissible.

2.5 General Safety Precautions

NOTE!

- These instructions are an integral part of the product and must be kept on hand for the entire duration of its service life.
- In the event of possible changes, the respectively current version of the operating instructions can be accessed at www.wenglor.com in the product's download area.
- · Read the operating instructions carefully before using the product.
- Protect the sensor against contamination and mechanical influences.

2.6 Approvals and protection class





3. Technical Data

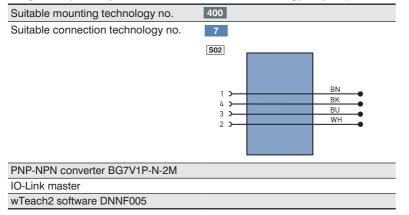
	Order Number	P1KT		
Technical Data		002	004	
Optical Data				
Detection range		100 mm		
Switching hysteresis		< 10 %		
Light source		Red light		
Service life (ambient tem	$p_{.} = +25^{\circ} C$	100,000 hours		
Max. permissible ambien	t light	10,000 lux		
Spot diameter		See t	able 1	
Electrical Data				
Supply power		103	0 V DC	
IO-Link supply voltage		183	0 V DC	
Current consumption (op	erating voltage = 24 V)	≤ 20) mA	
Switching frequency		750) Hz	
Switching frequency (spe	eed mode)	100	0 Hz	
Response time		1	ms	
Response time (speed m	ode)	0.6	7 ms	
Temperature drift		<	5 %	
Temperature range		−40…60 °C		
Switching output voltage	drop	< 2 V		
Switching output switching	ng current	100 mA		
Switching output residua	l current	< 50 µA		
Short-circuit protection		Yes		
Reverse polarity protecte	d	Yes		
Overload-proof		Yes		
Lockable		Yes		
Interface		IO-Link		
IO-Link version		1.1		
Protection class			11	
	PNP	×		
Output function	NPN		×	
	NC, NO antivalent	×	×	
Connection Diagram No.		215	213	
Mechanical Data				
Setting method		Potentiometer		
Housing material		Plastic		
Degree of protection		IP/67IP68		
Connection		M8×1, 4-pin		
Lens cover		PMMA		
Technical Safety Data				
MTTFd (EN ISO 13849-1)		1718, 95 a		

Spot Diameter

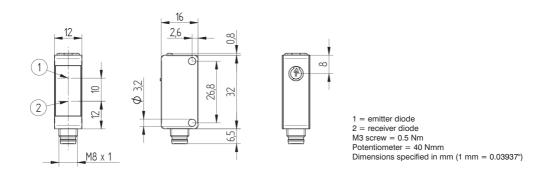
Detection range	30 mm	65 mm	100 mm
Spot diameter	10×35 mm	11×70 mm	12×100 mm
Table 1			

3.1 Accessory Products

wenglor can provide you with suitable connection technology for your product.



3.2 Layout





3.3 Control Panel



05 = switching distance adjuster 30 = switching status indicator / contamination warning 68 = supply power indicator

3.4 Scope of Delivery

- Sensor
- · Safety precautions
- Mounting-Set 01

4. Transport and Storage

4.1 Transport

Upon receipt of shipment, the goods must be inspected for damage in transit. In the case of damage, conditionally accept the package and notify the manufacturer of the damage. Then return the device, making reference to damage in transit.

4.2 Storage

The following points must be taken into condition with regard to storage:

- Do not store the product outdoors.
- Store the product in a dry, dust-free place.
- · Protect the product against mechanical impacts.
- Protect the product against exposure to direct sunlight.

ATTENTION!

Risk of property damage in case of improper storage!

The product may be damaged.

Storage instructions must be complied with.

5. Installation and Electrical Connection

5.1 Installation

- Protect the product from contamination during installation.
- Observe all applicable electrical and mechanical regulations, standards, and safety rules.
- Protect the product against mechanical influences.
- Make sure that the sensor is mounted in a mechanically secure fashion.
- Specified torque values must be complied with (see "3. Technical Data" on page 7).

ATTENTION!



Risk of property damage in case of improper installation!

The product may be damaged.

• Installation instructions must be complied with.



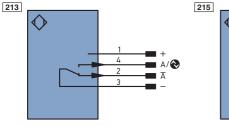
CAUTION!

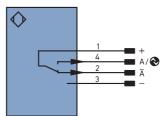
Risk of personal injury or property damage during installation!

Personal injury and damage to the product may occur.

• A safe installation environment must be assured.

5.2 Electrical Connection





Legen	d		
+	Supply Voltage +		
-	Supply Voltage 0 V		
~	Supply Voltage (AC Voltage)		
A	Switching Output	(NO)	
Ā	Switching Output	(NC)	
V	Contamination/Error Output	(NO)	
V	Contamination/Error Output	(NC)	
E	Input (analog or digital)		
Т	Teach Input		
Z	Time Delay (activation)		
S	Shielding		
RxD	Interface Receive Path		
TxD	Interface Send Path		
RDY	Ready		
GND	Ground		
CL	Clock		
E/A	Output/Input programmable		
0	IO-Link		
PoE	Power over Ethernet		
IN	Safety Input		
	Safety Output		
	Signal Output		
	Ethernet Gigabit bidirect. data	a line (A-D)	
EN0 REA22	Encoder 0-pulse 0-0 (TTL)		

PT	Platinum measuring resistor
nc	not connected
υ	Test Input
Ū	Test Input inverted
W	Trigger Input
0	Analog Output
0-	Ground for the Analog Output
BZ	Block Discharge
AMV	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
E+	Receiver-Line
S+	Emitter-Line
÷	Grounding
SnR	Switching Distance Reduction
Rx+/-	Ethernet Receive Path
Tx+/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactor Monitoring
ENARS422	Encoder A/Ā (TTL)
ENBRS422	Encoder B/B (TTL)

ENA	Encoder A
ENB	Encoder B
Amin	Digital output MIN
Амах	Digital output MAX
Аок	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
0.1	Brightness output
м	Maintenance

Wire Colors according to

DIN IE	C 757
BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

Green/Yellow



DANGER!

Risk of personal injury or property damage due to electric current!

Voltage conducting parts may cause personal injury or damage to equipment.

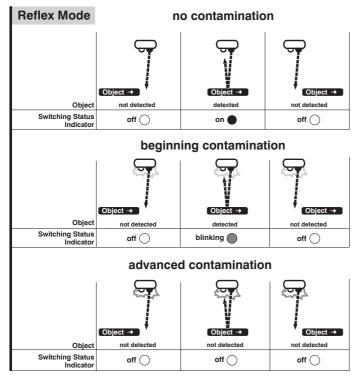
• The electric device may only be connected by appropriately qualified personnel.

5.3 Diagnostics

Causes for Triggering the Contamination Warning (blinking LED):

Display LED	Diagnosis/Cause	Elimination
	Contamination	Carefully clean the optic cover with a cloth.
Continuous blinking	Aged emitter diode	Replace the sensor.
at approx. 2.5 Hz	Unreliable working range	Increase the sensor's switching distance.Reduce distance between sensor and object.
	Short-circuit	Check electrical wiring and eliminate the short-circuit.
Continuous blinking at approx. 5 Hz	Over-temperature	Disconnect the sensor from supply power and allow it to cool down.
	Hardware error	Replace the sensor.

Contamination Warning Flowcharts



Required action in case of fault:

NOTE!

- Shut down the machine.
- Analyze and eliminate the cause of error with the help of the diagnostics information.
- If the error cannot be eliminated, please contact wenglor's support department.
- Do not operate in case of indeterminate malfunctioning.
- The machine must be shut down if the error cannot be unequivocally clarified or reliably eliminated.



DANGER!

Risk of personal injury or property damage in case of non-compliance!

The system's safety function is disabled. Personal injury and damage to equipment.

• Required action as specified in case of fault.

6. Settings

- Adjust and securely mount the sensor such that the spot strikes the object to be detected.
- Turn the potentiometer all the way to the left.
- Turn up the potentiometer until activation occurs and, if required, turn it up a bit more for increased switching reliability.

7. I/O-Link

Further settings are possible via the IO-Link interface. The IODD can be found at www.wenglor.com in the product's download area.

8. Maintenance Instructions

NOTE!



- This wenglor sensor is maintenance-free.
- Cleaning and inspection of the plug connections at regular intervals are advisable.
- Do not clean the sensor with solvents or cleansers which could damage the product.
- The product must be protected against contamination during initial start-up.



9. Proper Disposal

wenglor sensoric GmbH does not accept the return of unusable or irreparable products. Respectively valid national waste disposal regulations apply to product disposal.

10. Appendix

10.1 List of Abbreviations

Abbreviation	Meaning	
Tu	Ambient temperature	
Ub	Supply voltage	
IODD	DDD IO Device Description	
MTTFd Mean Time to Dangerous Failure		

10.2 Change Index, Operating Instructions

Version	Date	Description/Change
1.0.0	16.03.17	Initial version of the operating instructions
1.1.0	04.12.17	"3. Technical Data" on page 7

10.3 EU Declaration of Conformity

The EU declaration of conformity can be found on our website at www.wenglor.com in the product's download area.