

# Reflex Sensor with Background Suppression

## HT80PA3

Part Number



- Adjustable time delay
- Plug can be rotated
- Red light
- Triple beam correction principle

### Technical Data

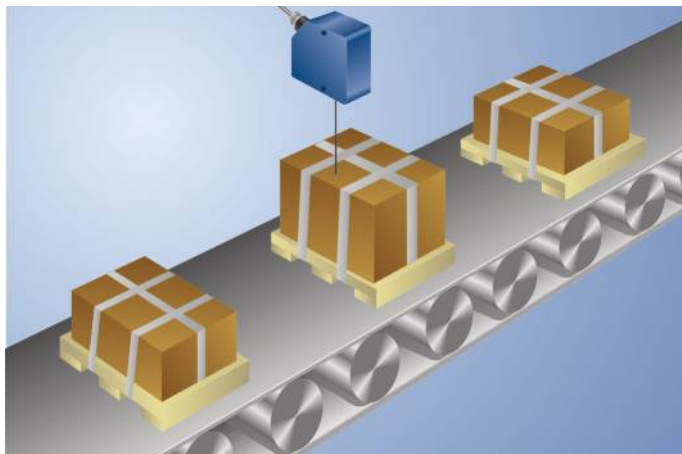
Optical Data	
Range	800 mm
Adjustable Range	250...800 mm
Switching Hysteresis	< 5 %
Light Source	Red Light
Service Life (T = +25 °C)	100000 h
Max. Ambient Light	10000 Lux
Light Spot Diameter	see Table 1

Electrical Data	
Supply Voltage	10...30 V DC
Current Consumption (U <sub>b</sub> = 24 V)	40 mA
Switching Frequency	300 Hz
Response Time	1700 μs
Off-Delay	0...1 s
Temperature Drift	< 5 %
Temperature Range	-25...60 °C
Switching Output Voltage Drop	< 2,5 V
PNP Switching Output/Switching Current	200 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Protection Class	III

Mechanical Data	
Setting Method	Potentiometer
Housing Material	Plastic
Degree of Protection	IP67
Connection	M12 × 1; 4-pin

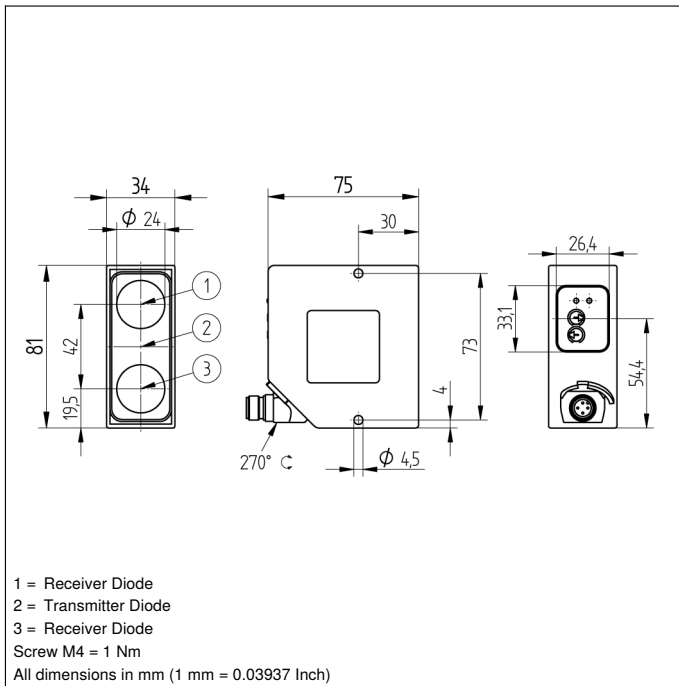
PNP NO/NC antivalent	●
Connection Diagram No.	<b>101</b>
Control Panel No.	<b>T1</b>
Suitable Connection Equipment No.	<b>2</b>
Suitable Mounting Technology No.	<b>330</b>

These sensors detect distance by measuring angles. They are particularly good at recognizing objects in front of any background. The color, shape and surface characteristics of the object have practically no influence on sensor switching performance.

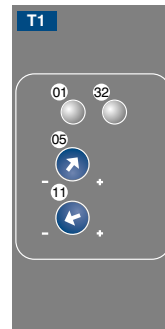


### Complementary Products

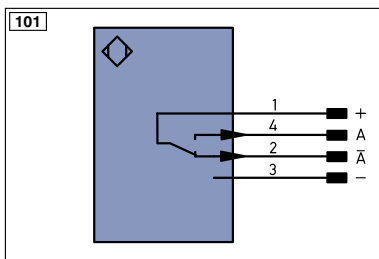
PNP-NPN Converter BG2V1P-N-2M



### Ctrl. Panel



- 01 = Switching Status Indicator
- 05 = Switching Distance Adjuster
- 11 = ON-Delay/OFF-Delay Adjuster
- 32 = Contamination Warning/Error Warning



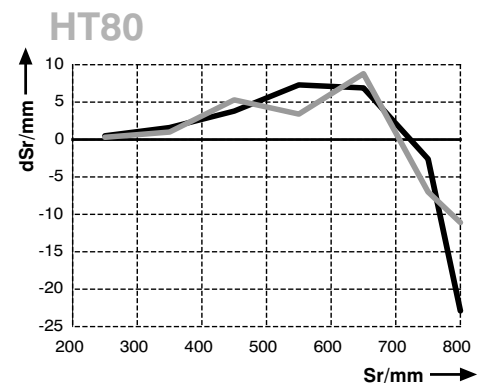
Legend			
+	Supply Voltage +	PT	Platinum measuring resistor
-	Supply Voltage 0 V	nc	not connected
~	Supply Voltage (AC Voltage)	U	Test Input
A	Switching Output (NO)	Ū	Test Input inverted
Ā	Switching Output (NC)	W	Trigger Input
V	Contamination/Error Output (NO)	W-	Ground for the Trigger Input
Ṽ	Contamination/Error Output (NC)	O	Analog Output
E	Input (analog or digital)	O-	Ground for the Analog Output
T	Teach Input	BZ	Block Discharge
Z	Time Delay (activation)	AMV	Valve Output
S	Shielding	a	Valve Control Output +
RxD	Interface Receive Path	b	Valve Control Output 0 V
TxD	Interface Send Path	SY	Synchronization
RDY	Ready	SY-	Ground for the Synchronization
GND	Ground	E+	Receiver-Line
CL	Clock	S+	Emitter-Line
E/A	Output/Input programmable	±	Grounding
	IO-Link	SnR	Switching Distance Reduction
PoE	Power over Ethernet	Rx+/-	Ethernet Receive Path
IN	Safety Input	Tx+/-	Ethernet Send Path
OSSD	Safety Output	Bus	Interfaces-Bus A(+)/B(-)
Signal	Signal Output	La	Emitted Light disengageable
Bl_D+/-	Ethernet Gigabit bidirect. data line (A-D)	Mag	Magnet activation
EN0.6542	Encoder 0-pulse 0-0 (TTL)	RES	Input confirmation
		EDM	Contactor Monitoring
		EN1.6542	Encoder A/Ā (TTL)
		EN2.6542	Encoder B/B̄ (TTL)
		ENa	Encoder A
		ENb	Encoder B
		AMIN	Digital output MIN
		AMAX	Digital output MAX
		AOK	Digital output OK
		SY_in	Synchronization In
		SY_OUT	Synchronization OUT
		OLt	Brightness output
		M	Maintenance
		rsv	reserved
		Wire Colors according to DIN IEC 757	
		BK	Black
		BN	Brown
		RD	Red
		OG	Orange
		YE	Yellow
		GN	Green
		BU	Blue
		VT	Violet
		GY	Grey
		WH	White
		PK	Pink
		GNVE	Green/Yellow

**Table 1**

Detection Range	300 mm	800 mm
Light Spot Diameter	10 mm	20 mm

### Switching Distance Deviation

Typical characteristic curve based on white, 90 % remission



Sr = Switching Distance  
 dSr = Switching Distance Change  
 — black 6 % remission  
 — grey 18 % remission

