



Thru-beam sensor ML29-P/25/103/115b-2m



- Single-beam monitoring with extremely narrow sensor
- Integrated circuit
- Test
- Simple installation - Plug & Play
- Ideal for installation in door profiles or frames
- Light on version

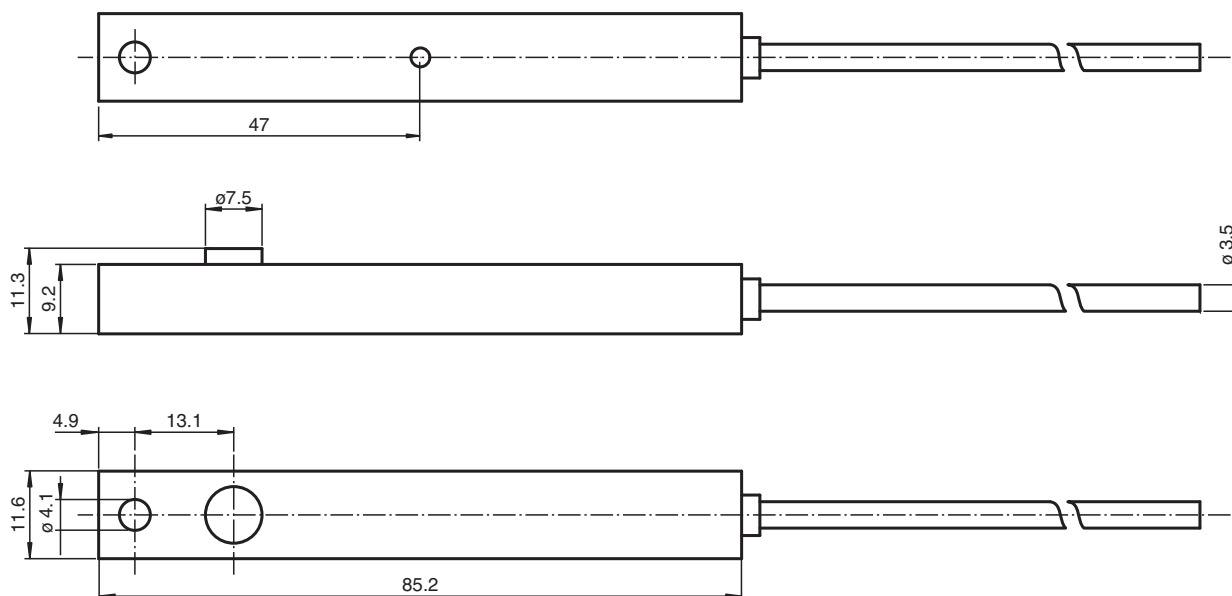
Single-beam miniature sensor, ideal for installing in frames or door profiles



Function

The narrow miniature thru-beam sensors are a small and cost-effective solution, fitting in virtually any door frame. The ML29 and ML30 series offer fast, reliable detection at a distance of up to 8.5 m. The sensors are easy to mount on the profile, either using adhesive strips or a screw. A large opening angle ensures problem-free alignment. Several sensors can be mounted in a cross formation to offer multi-beam protection.

Dimensions



Technical Data

System components

Emitter	ML29-T/115b-2m
Receiver	ML29-R/25/103/115b-2m

General specifications

Effective detection range	0 ... 6 m
Threshold detection range	8.5 m
Light source	IREL
Light type	modulated infrared light
Angle of divergence	+/- 8 °
Optical face	lateral
Ambient light limit	40000 Lux

Functional safety related parameters

MTTF _d	880 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Function indicator	LED red in receiver : lights up when receiving the light beam
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Electrical specifications

Operating voltage	U _B	11 ... 30 V DC
No-load supply current	I ₀	Emitter: ≤ 25 mA Receiver: ≤ 10 mA

Input

Test input	Test: Transmitter switches off at +UB ≤ 5 V DC
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Technical Data

Output

Switching type	light on
Signal output	1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage	max. 30 V DC
Switching current	max. 0.1 A
Switching frequency	f 100 Hz
Response time	5 ms

Conformity

Product standard	EN 60947-5-2
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Compliance with standards and directives

Standard conformity	
Standards	EN 61000-6-2, EN 61000-6-3

Approvals and certificates

CCC approval	CCC approval / marking not required for products rated ≤36 V
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Ambient conditions

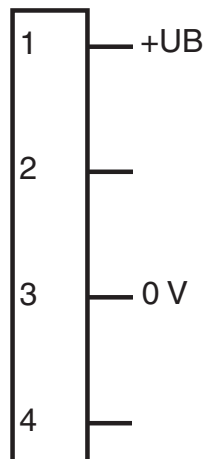
Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)
Storage temperature	-20 ... 75 °C (-4 ... 167 °F)
Relative humidity	90 % , noncondensing

Mechanical specifications

Degree of protection	IP65
Connection	2 m fixed cable with 4-pin, M12 x 1 connector
Material	
Housing	PMMA , black
Optical face	Plastic pane
Mass	per device 12 g

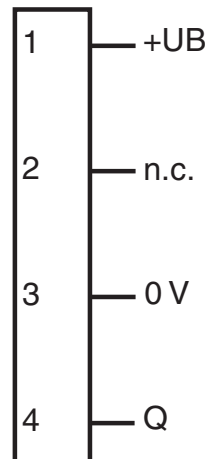
Connection Assignment

Emitter



○ = Light on
● = Dark on

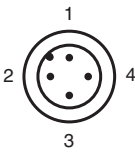
Receiver



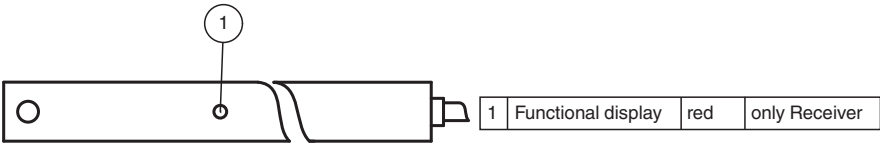
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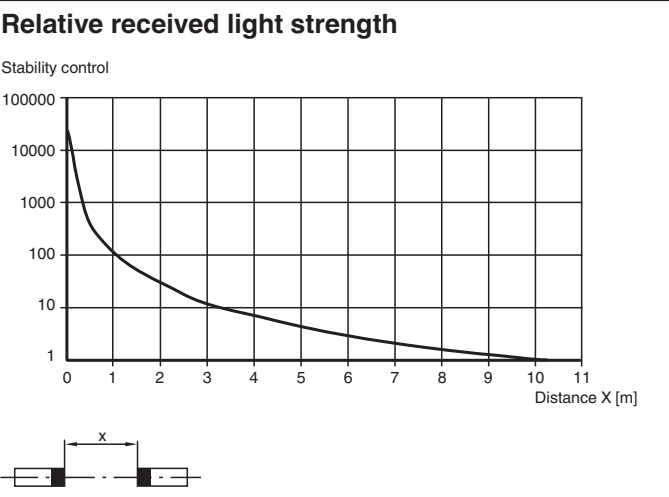
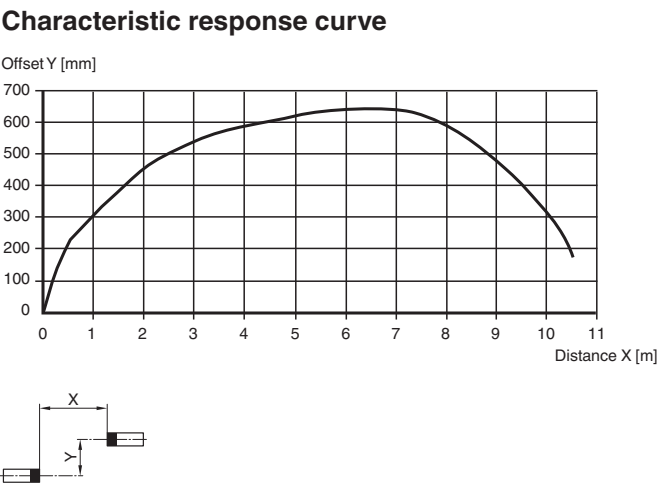
Connection Assignment



Assembly

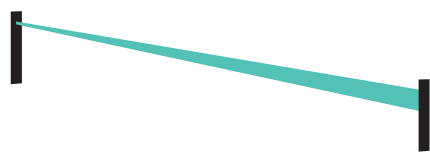


Characteristic Curve




Release date: 2020-03-27 Date of issue: 2020-03-27 Filename: 816288_eng.pdf

Application



Accessories

	ML29 Front Plate	Front plate for thru-beam sensors in series ML29
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Function

Static detection:

The thru-beam sensor detects persons and objects independently of movement and surface structure for as long as the object breaks the detection beam.

		Electronic output
Light detection /25	Person in the beam	Inactive
	No person in the beam	Active
Dark detection /59	Person in the beam	Active
	No person in the beam	Inactive

Optics:

The relatively wide opening angles enable the light beam switches to be installed quickly, without alignment problems. Even if there is a light distortion of the installation profiles the function is retained.

Testing:

Testing is used to check the function of the light beam switch.

With supply voltage $+U_B < 5\text{ V}$ the emitter device is switched off. This simulates a light beam interruption. By means of this, the function of the light barrier can be tested easily without using a separate test input.

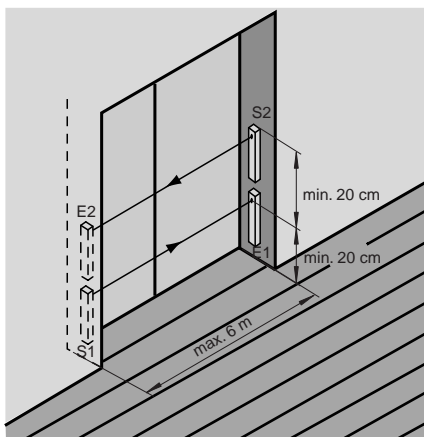
Installation:

Thanks to its small dimensions, the light beam can be fitted in a U-profile or behind a face panel. The hole diameter for both the emitter and the receiver is 8 mm.

Even fixing by means of the adhesive tape contained in the delivery package can be considered.

Installation of twin-beam arrangement:

A twin-beam version requires 2 emitters and receivers. Care should be taken that the beam separation is not less than 20 cm. The transmitters and receivers must be arranged in the form of a cross.



Accessories

Other suitable accessories can be found at www.pepperl-fuchs.com

Function principle

The thru-beam sensor requires a pair of devices for operation, comprising a light transmitter and a light receiver. The emitter and receiver must be arranged in optical alignment with each other. The infrared light from the emitter is detected by the receiver and evaluated.

Application

- Person detection for automatic doors and gates
- Closing edge protection on sliding and revolving doors
- Threshold monitoring for elevator doors
- Step monitoring for doors on public transport vehicles
- Trigger function for restarting escalators