



**Model Number**

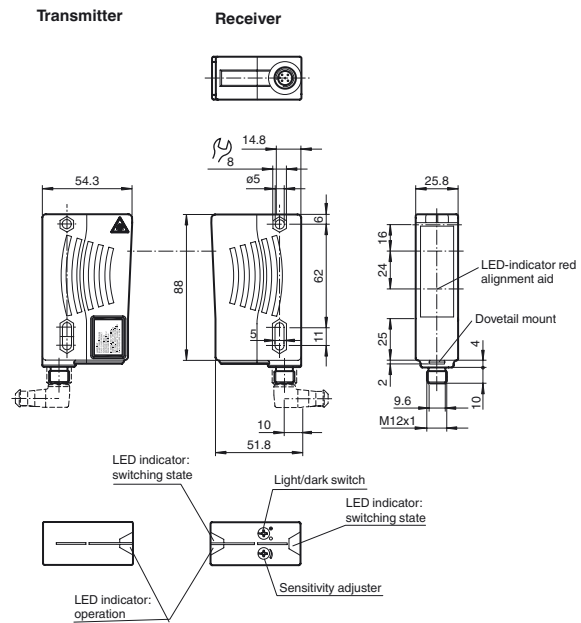
**LD28/LV28-LAS-F1-7675**

Thru-beam sensor (pair)  
with 5-pin, M12 x 1 connector

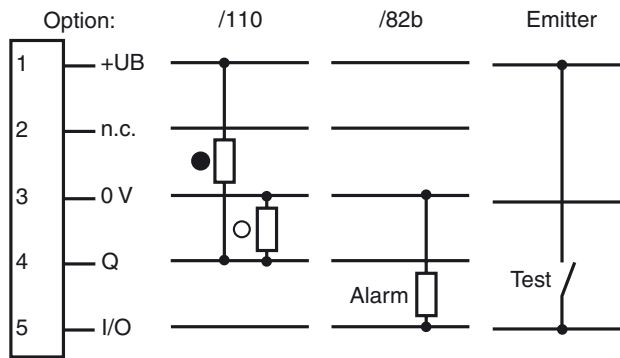
**Features**

- Universal series with highly versatile fields of use
- Resistant against noise: reliable operation under all conditions
- Highly visible LED as alignment aid in receiver optics
- Emitter with test input
- Laser version for long ranges

**Dimensions**

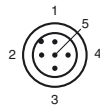


**Electrical connection**



○ = Light on  
● = Dark on

**Pinout**



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)

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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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**Technical data****System components**

Emitter	LD28-LAS-F1-7675
Receiver	LV28-LAS-F1-7675

**General specifications**

Effective detection range	0 ... 120 m
Threshold detection range	150 m
Light source	laser diode
Light type	modulated visible red light

**Laser nominal ratings**

Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	2
Wave length	650 nm
Beam divergence	< 4 mrad
Pulse length	20 µs
Repetition rate	25 kHz
max. pulse energy	18 nJ

Alignment aid  
LED red (in receiver lens)  
illuminated constantly: beam is interrupted,  
flashes: reaching switching point,  
off: sufficient stability control

Diameter of the light spot  
Approx. 20 mm at 5 m, approx. 75 mm x 300 mm at 70 m  
horizontal in relation to the housing axis

Angle of divergence  
Emitter: 0.23 °  
Receiver: 5 °

Ambient light limit  
50000 Lux

**Functional safety related parameters**

MTTF <sub>d</sub>	540 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	90 %

**Indicators/operating means**

Operation indicator	LED green
Function indicator	LED yellow: 1. LED lit constantly: signal > 2 x switching point (function reserve) 2. LED flashes: signal between 1 x switching point and 2 x switching point 3. LED off: signal < switching point

Control elements  
sensitivity adjustment (Adjustment to < 25% of the effective operating range) , Light-on/dark-on changeover switch

**Electrical specifications**

Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		10 %
No-load supply current	I <sub>0</sub>	Emitter: ≤ 55 mA Receiver: ≤ 40 mA

**Input**

Test input	emitter deactivation at +U <sub>B</sub>
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**Output**

Pre-fault indication output  
1 PNP transistor, short-circuit protected, protected from reverse polarity, open collector, U<sub>max</sub> = 30 V DC, I<sub>max</sub> = 0.2 A  
The output becomes inactive if the signal level has fallen below the function reserve for approx. 10 s (yellow and red LEDs flash).  
If the light beam is interrupted four times during this period, the output immediately becomes inactive.

Switching type	light/dark on, switchable
Signal output	1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
Switching voltage	max. 30 V DC
Switching current	max. 100 mA
Switching frequency	f 1000 Hz
Response time	0.5 ms

**Conformity**

Product standard	EN 60947-5-2
Laser safety	EN 60825-1

**Ambient conditions**

Ambient temperature	0 ... 40 °C (32 ... 104 °F)
Storage temperature	-20 ... 75 °C (-4 ... 167 °F)

**Mechanical specifications**

Housing width	25.8 mm
Housing height	88 mm
Housing depth	54.3 mm
Degree of protection	IP67
Connection	5-pin, M12 x 1 plastic connector
Material	
Housing	Plastic ABS
Optical face	Plastic pane
Mass	140 g (emitter and receiver)

**Laserlabel**

LASER LIGHT  
DO NOT STARE INTO BEAM  
CLASS 2 LASER PRODUCT  
WAVELENGTH: 650 nm  
MAX PULSE ENERGY: < 18 nJ  
PULSE DURATION: 20 µs  
IEC 60825-1: 2007 CERTIFIED.  
COMPLIES WITH 21 CFR 1040.10  
AND 1040.11 EXCEPT FOR DEVIATIONS PURSUANT TO LASER NOTICE NO. 50, DATED JUNE 24, 2007.

LUMIÈRE LASER  
NE PAS REGARDER LE FAISCEAU  
PRODUIT LASER CLASSE 2  
LONGUEUR D'ONDE: 650 nm  
MAX. ÉNERGIE D'IMPULSION: < 18 nJ  
DURÉE D'IMPULSION: 20 µs  
CERTIFIÉ CEI 60825-1: 2007.  
CONFORME AUX NORMES 21 CFR 1040.10 ET 1040.11 À L'EXCEPTION DES ÉCARTS CONFORMÉMENT À LA NOTICE DU LASER N° 50, DATÉE DU 24 JUIN 2007.

**Accessories****OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-21**

Mounting bracket

**OMH-22**

Mounting bracket

**OMH-MLV11-K**

dove tail mounting clamp

**OMH-RLK29-HW**

Mounting bracket for rear wall mounting

**OMH-RL28-C**

Weld slag cover model

**V15-G-2M-PUR**

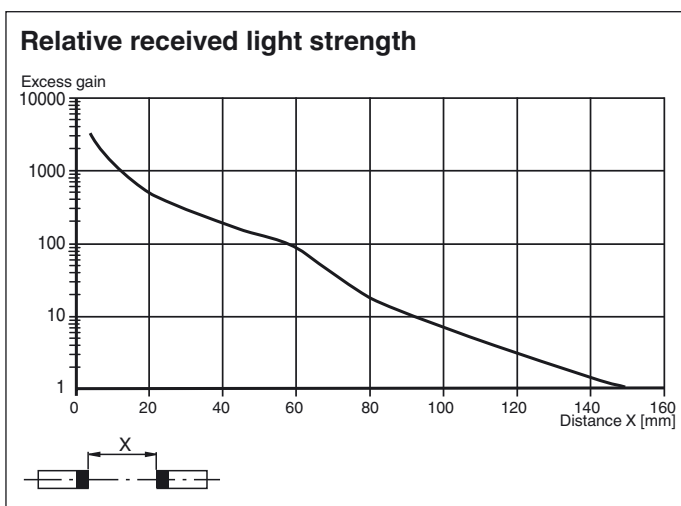
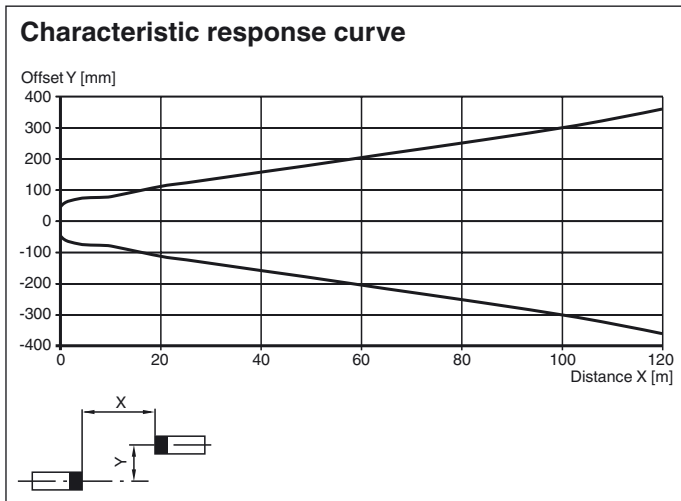
Female cordset, M12, 5-pin, PUR cable

Other suitable accessories can be found at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)

**Approvals and certificates**

Protection class	II, rated voltage $\leq 250$ V AC with pollution degree 1-2 according to IEC 60664-1
UL approval	cULus Listed , Class 2 power source
CCC approval	CCC approval / marking not required for products rated $\leq 36$ V
FDA approval	IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

**Curves/Diagrams**



**Laser notice laser class 2**

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

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