









## **Model Number**

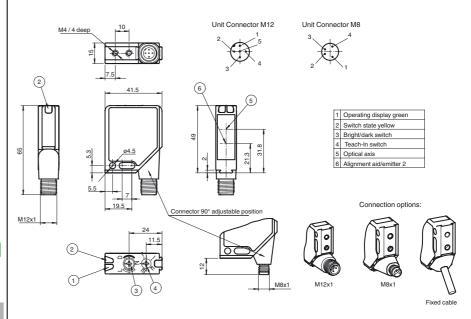
### M12/MV12-F1-IR/76b/82b/124/128

Thru-beam sensor with 5-pin M12 connector, 90° adjustable position

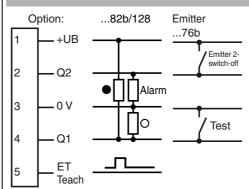
#### **Features**

- Series of sensors in a widely used standard housing
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- Additional LED as alignment aid in receiver optics
- High level of stability thanks to the metal housing frame
- Resistant against noise: reliable operation under all conditions

# **Dimensions**



## **Electrical connection**



- O = Light on
- = Dark on

## **Pinout**

Wire colors in accordance with EN 60947-5-2



1	BN	(brown
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)

eters	M12-F1-IR/76b/124 MV12-F1/82b/124/128  0 16 m 25 m 2 LED modulated infrared light , 880 nm min. 12 mm LED red in receiver approx. 420 mm at a distance of 16 m 1.5 °  40000 Lux 570 a 20 a 90 %  LED green, flashes in case of short-circuit 2 LEDs yellow for switching state, stability control, TEACH-land contrast detection mode rotary switch for light/dark, 5-step switch for contrast recogniadjustment 15 % - clear glass bottles
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	25 % - plastic foils 40 % - colored glass or opaque materials adjustable by Teach-In key or external wire
	adjustable by Teach-III key of external wife
Un	10 30 V DC
ов	max. 10 %
I <sub>0</sub>	Emitter: ≤ 35 mA Receiver: ≤ 45 mA
	emitter deactivation at 0 V
	Ext. Teach-In input (ET)
	1 PNP, inactive when level falls below function reserve after approx. 5 s.
	Immediately inactive if the beam is interrupted 4 times during flashtime.
	light/dark on, switchable
	1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
	max. 30 V DC
	max. 0.2 A
-	≤ 2.5 V DC
Ť	1000 Hz
	0.5 ms
	EN 60947-5-2
	214 000 17 0 2
	-40 60 °C (-40 140 °F)
	-40 75 °C (-40 167 °F)
	41.5 mm
	49 mm
	15 mm
	IP67
	Metal connector, M12, 5-pin, 90° rotatable
	Frame: pickel plated, die east zine
	Frame: nickel plated, die cast zinc, Laterals: glass-fiber reinforced plastic PC
	Plastic pane
	120 g (emitter and receiver)
	IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
	IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and directions
	II, rated voltage ≤ 300 V AC with pollution degree 1-2
	U <sub>B</sub>

### **Accessories**

### OMH-MLV12-HWG

Mounting bracket for series MLV12 sensors

### OMH-MLV12-HWK

Mounting bracket for series MLV12 sensors

### OMH-K01

dove tail mounting clamp

### OMH-K02

dove tail mounting clamp

### OMH-K03

dove tail mounting clamp

#### **OMH-06**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### V15-G-2M-PUR

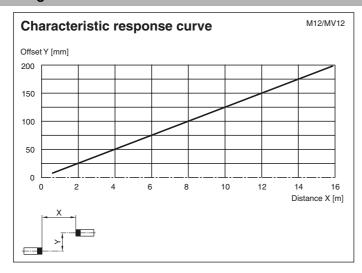
Female cordset, M12, 5-pin, PUR cable

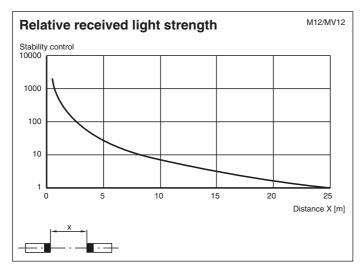
Other suitable accessories can be found at www.pepperl-fuchs.com

UL approval CCC approval cULus

CCC approval / marking not required for products rated ≤36 V

## **Curves/Diagrams**





## **Notes**

## **Alignment**

In switching position "N" senders and recipients align to:

Yellow LED lights up constantly, red LED is off.

#### **TEACH-IN**

Switch position "N" (standard operation):

LEDs are lit when the light beam is unobstructed, they flash when the value falls short of the function reserve and switch off when the beam is interrupted.

Switch position "T" (Teach-in mode):

Switch position "I" (leach-in mode):
 After 1 s, the LED flashes slowly (approx. 1.5 Hz). The sensor is now ready to be set for a specific contrast detection value either via the mechanical switch (pos. I, II or III) or an external signal.

 Switch positions "I", "II" and "III" (contrast detection mode)
 Contrast recognition values: I for 15 %, II for 25 %, III for 40 %

1. LED permanently lit: light path unobstructed

2. LED off: element to be sensed detected

3. LED flashes rapidly: detection failure, excessive soiling, function reserve too low.

Ext. TEACH-IN input

The desired contrast recognition capability can be adjusted by applying of a logic "high" pulse with a certain pulse length when the switch is in position T.

50 ms (30 ms ... 100 ms)

150 ms (100 ms ... 200 ms) > 200 ms

Mode selector in position T.