Model Number

ML100-8-HW-350-RT/103/115

Triangulation sensor (BGE)
with fixed cable

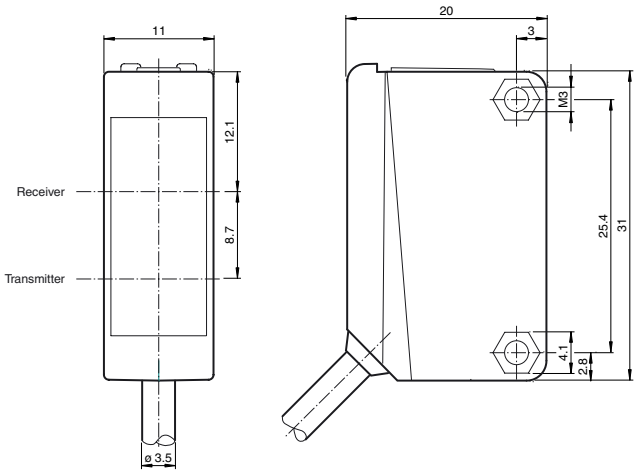
Features

- User-friendliest photoelectric sensor series for standard applications
- Miniature design
- Background evaluation uses background as reference for detection of difficult targets
- Simplest alignment and commissioning thanks to ultrabright transmitter LED
- Clear and functional display concept for the operating modes
- Full metal thread mounting

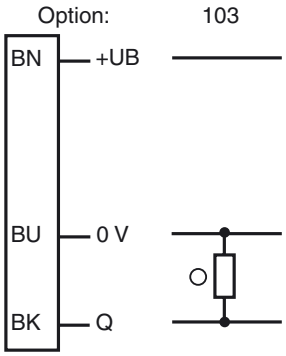
Product information

The ML100 series is characterized by its miniature housing with integral, all-metal threaded bushings. All versions are equipped with a visible red transmitter LED. This greatly simplifies installation and commissioning. The switching states are easily visible from all directions thanks to the highly visible LEDs.

Dimensions

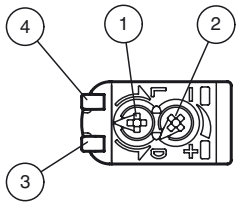


Electrical connection



○ = Light on
● = Dark on

Indicators/operating means



1	Light-Dark-switching	
2	Detection range adjuster	
3	Signal display	yellow
4	Operating display	green

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Technical data

General specifications		
Detection range		5 ... 350 mm
Adjustment range		30 ... 350 mm
Light source		LED
Light type		modulated visible red light
Diameter of the light spot		approx. 20 mm at a distance of 350 mm
Angle of divergence		approx. 4 °
Optical face		frontal
Ambient light limit		EN 60947-5-2:2007+A1:2012
Functional safety related parameters		
$MTTF_d$		860 a
Mission Time (T_M)		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green: power on
Function indicator		LED yellow ON: sensor detects background
Control elements		Sensing range adjuster
Control elements		Light-on/dark-on changeover switch
Electrical specifications		
Operating voltage	U_B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I_0	< 20 mA
Output		
Switching type		The switching type of the sensor is adjustable. The default setting is: light on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Voltage drop	U_d	≤ 1.5 V DC
Switching frequency	f	500 Hz
Response time		1 ms
Ambient conditions		
Ambient temperature		-30 ... 60 °C (-22 ... 140 °F)
Storage temperature		-40 ... 70 °C (-40 ... 158 °F)
Mechanical specifications		
Degree of protection		IP67
Connection		2 m fixed cable
Material		
Housing		PC (Polycarbonate)
Optical face		PMMA
Mass		approx. 50 g
Tightening torque, fastening screws		0.6 Nm
Cable length		2 m
Compliance with standards and directives		
Directive conformity		
EMC Directive 2004/108/EC		EN 60947-5-2:2007+A1:2012
Standard conformity		
Standards		UL 60947-5-2
Approvals and certificates		
UL approval		cULus Listed, Class 2 Power Source or listed Power Supply with a limited voltage output with (maybe integrated) fuse (max. 3.3 A according UL248), Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V

Accessories

OMH-ML100-03
Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-ML100-04
Mounting aid for ML100 series, Mounting bracket

OMH-ML100-05
Mounting aid for ML100 series, Mounting bracket

OMH-F10-ML100
Mounting aid for ML100 series

OMH-10
Mounting aid

OMH-ML100-S1
Mounting bracket

OMH-ML100-08
Mounting aid for ML100 series, Snap-in

Other suitable accessories can be found at www.pepperl-fuchs.com

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Refer to “General Notes Relating to Pepperl+Fuchs Product Information”.
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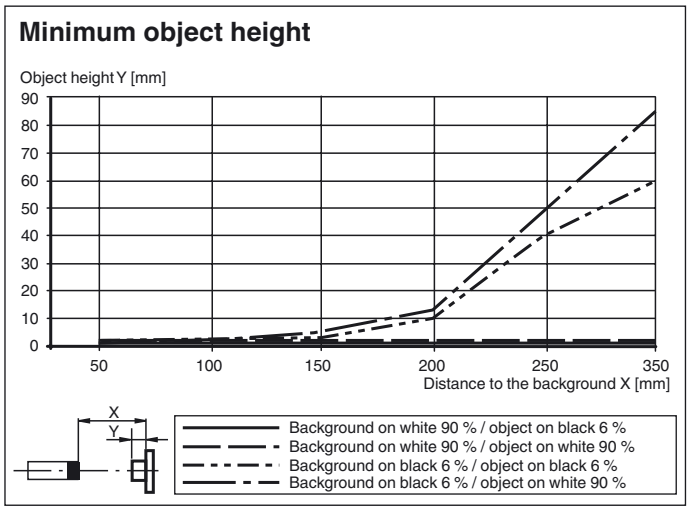
Curves/Diagrams



Notes

1. Set up the sensor to the background object.
2. Rotate the detection range adjuster clockwise until the yellow LED turns ON.
3. Continue to rotate the detection range adjuster clockwise until the yellow LED turns OFF.
4. Now counter-clockwise rotate the detection range adjuster just until the yellow LED turns ON again.

Preferably the background should be light or white.
Object should move transversely to the sensor.
The background should not vary in height.

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