



Model Number

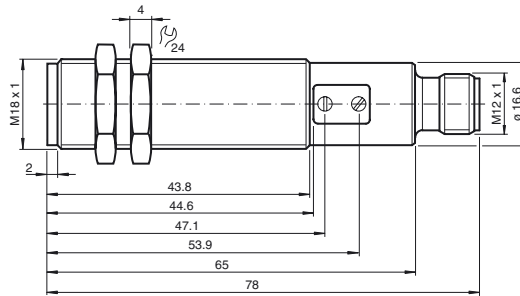
VL18-54-M-LAS/32/40a/82b/118

Retroreflective sensor
with M12, 4-pin metal connector

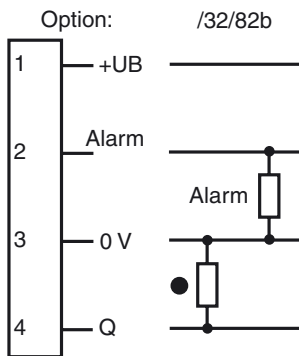
Features

- M18 threaded housing made of brass, nickel plated
- Visible red light, pulsed LASER light
- Array control panel with highly visible LED display
- Flashing power on LED in case of short-circuit
- Multiple device installation possible, no mutual interference (no cross-talk)
- Not sensitive to ambient light, even with switched energy saving lamps
- Protection class II

Dimensions

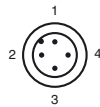


Electrical connection



○ = Light on
● = Dark on

Pinout



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Technical data**General specifications**

Effective detection range	0 ... 18 m
Reflector distance	0.06 ... 18 m
Threshold detection range	20 m
Reference target	H85 reflector
Light source	laser diode
Light type	modulated visible red light
Polarization filter	yes
Laser nominal ratings	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	1
Wave length	655 nm
Beam divergence	7.5 mrad
Pulse length	4 μ s
Repetition rate	11.91 kHz
max. pulse energy	2.25 nJ
Diameter of the light spot	150 mm x 100 mm at a distance of 12 m
Angle of divergence	1 °
Optical face	frontal
Ambient light limit	30000 Lux
Hysteresis	H < 15 %

Functional safety related parameters

MTTF _d	700 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operation indicator	LED green, flashes in case of short-circuit
Function indicator	LED yellow, light with free light beam , flashes when falling short of the stability control , OFF when light beam is interrupted
Control elements	Sensitivity adjuster, light/dark switch

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC , class 2
No-load supply current	I ₀	< 20 mA
Protection class		II , rated voltage \leq 50 V AC with pollution degree 1-2 according to IEC 60664-1

Output

Pre-fault indication output	1 PNP, inactive when falling short of the stability control	
Switching type	light/dark on, switchable	
Signal output	1 PNP output, short-circuit protected, reverse polarity protected, open collector	
Switching voltage	30 V DC	
Switching current	max. 200 mA	
Voltage drop	U _d	\leq 2.5 V DC
Switching frequency	f	500 Hz
Response time		1 ms

Conformity

Product standard	EN 60947-5-2
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Ambient conditions

Ambient temperature	-25 ... 55 °C (-13 ... 131 °F)
Storage temperature	-30 ... 70 °C (-22 ... 158 °F)

Mechanical specifications

Degree of protection	IP67
Connection	4-pin, M12 x 1 connector
Material	
Housing	brass, nickel-plated
Optical face	PMMA
Mass	60 g

Compliance with standards and directives

Standard conformity	
Laser class	IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

Approvals and certificates

UL approval	cULus Listed, Type 1 enclosure
CCC approval	CCC approval / marking not required for products rated \leq 36 V

Accessories**OMH-VL18**

Mounting Bracket with swivel nut

BF 18

Mounting flange, 18 mm

BF 18-F

Plastic mounting adapter, 18 mm

BF 5-30

Universal mounting bracket for cylindrical sensors with a diameter of 5 ... 30 mm

REF-MH23

Reflector with Micro-structure, rectangular 23 mm x 13.8 mm, diagonal mounting hole

REF-H85

Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes

REF-H100

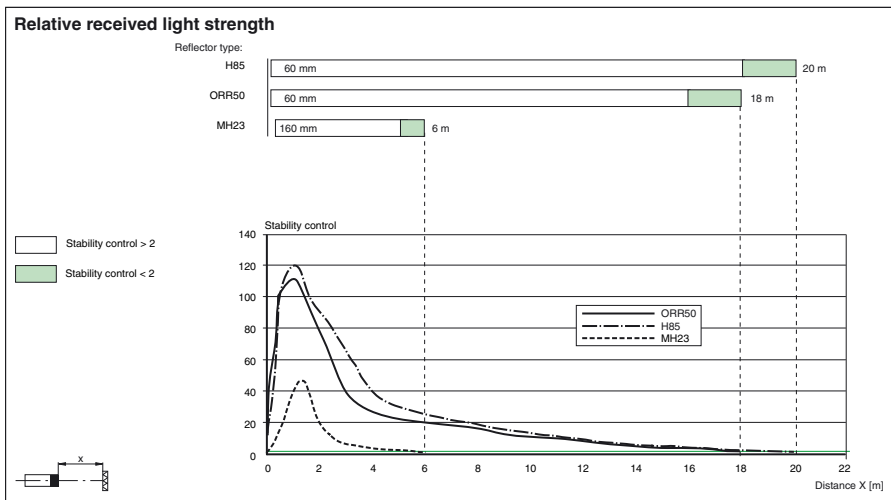
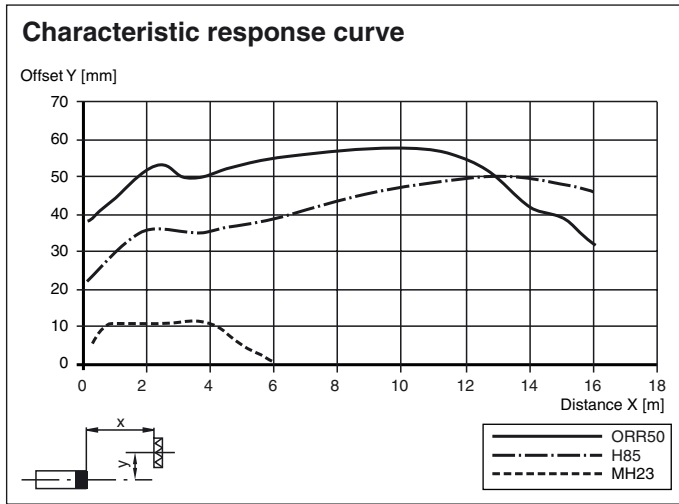
Reflector, rectangular 122 mm x 99.35 mm, mounting holes

ORR50

Reflector, rectangular 50.9 mm x 50.9 mm, mounting holes, fixing strap

Other suitable accessories can be found at www.pepperl-fuchs.com

Curves/Diagrams



Laser notice laser class 1

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- The warning accompanies the device and should be attached in immediate proximity to the device.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

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