

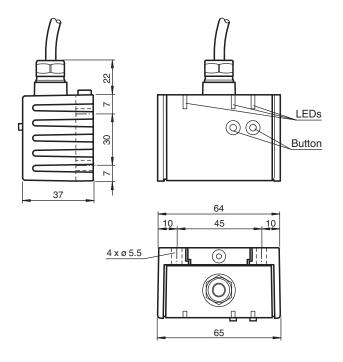
# Inclination sensor

# INX360D-F99-I2E2-8,5M

- E1-Type approval
- Measuring range 0 ... 360°
- Analog output 4 mA ... 20 mA
- Evaluation limits can be taught-in
- 2 programmable switch outputs
- High shock resistance
- Increased noise immunity 100 V/m



# **Dimensions**



# Technical Data

General specifications				
Туре	Inclination sensor, 1-axis			
Measurement range	0 360 °			
Absolute accuracy	≤±0.5 °			
Response delay	≤ 20 ms			
Resolution	≤ 0.1 °			
Repeat accuracy	≤ ± 0.1 °			
Temperature influence	≤ 0.027 °/K			
Functional safety related parameters				

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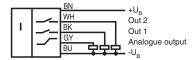
Technical Data		
MTTF <sub>d</sub>		300 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED, green
Teach-In indicator		2 LEDs yellow (switching status), flashing
Button		2 push-buttons ( Switch points programming , Evaluation range programming )
Switching state		2 yellow LEDs: Switching status (each output)
Electrical specifications		
Operating voltage	$U_B$	10 30 V DC
No-load supply current	$I_0$	≤ 25 mA
Time delay before availability	t <sub>v</sub>	≤ 200 ms
Switching output		
Output type		2 switch outputs PNP, NO , reverse polarity protected , short-circuit protected
Operating current	IL	≤ 100 mA
Voltage drop		≤3 V
Analog output		
Output type		1 current output 4 20 mA
Load resistor		0 200 Ω at $U_B = 10$ 18 V 0 500 Ω at $U_B = 18$ 30 V
Compliance with standards and directives		
Standard conformity		
Shock and impact resistance		100 g according to DIN EN 60068-2-27
Standards		EN 60947-5-2:2007 IEC 60947-5-2:2007
Approvals and certificates		
UL approval		cULus Listed, Class 2 Power Source
CCC approval		CCC approval / marking not required for products rated ≤36 V
E1 Type approval		10R-04
Ambient conditions		
Ambient temperature		-40 85 °C (-40 185 °F)
Storage temperature		-40 85 °C (-40 185 °F)
Mechanical specifications		
Connection type		$8.5\mathrm{m}$ , PUR cable , $5\mathrm{x}0.5\mathrm{mm}^2$
Housing material		PA
Degree of protection		IP68 / IP69K
Mass		240 g
Factory settings		
Switching output 1		-30 ° 30 °
Switching output 2		-30 ° 30 °
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**5**PEPPERL+FUCHS

# **Connection**

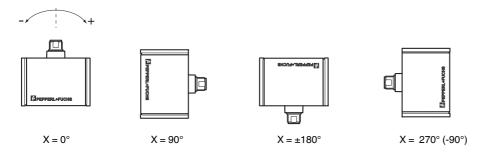
Standard symbol/Connection:



#### **Sensor Orientation**

In the default setting the zero position of the sensor is reached, when the electrical connection faces straight upwards.

#### **X** Orientation



## Mounting of the sensor

Sensors from the -F99 series consist of a sensor module and accompanying cast aluminum housing. Select a vertical surface with minimum dimensions of 70 mm x 50 mm to mount the sensor.

Mount the sensor as follows:



- 1. Loosen the central screw under the sensor connection.
- 2. Slide back the clamping element until you are able to remove the sensor module from the housing.
- 3. Remove the sensor module from the housing
- 4. Position the housing at the required mounting location and secure using four countersunk screws. Make sure that the heads of the screws do not protrude.
- 5. Place the sensor module in the housing.
- 6. Slide the clamping element flush into the housing. Check that the sensor element is seated correctly.
- 7. Finally tighten the central screw.

The sensor is now mounted correctly.

# **Additional Information**

## **LED display**

Displays dependent on the operating state	LED	LED	LED	
	green:	yellow	yellow	
	Power	out 1	out 2	
Teach-in of switching points (output S1):	off	flashes	off	
Teach-in of switching points (output S2):	off	off	flashes	
Activate teach-in mode for analog limits:	off	flashes	flashes	
Teach-in of analog limits	off	flashes	off	
Normal operation	on	switchings	switchings	
		tate	tate	
Reset to factory settings:				
2 s 10 s	off	flashes	flashes	
> 10 s end of reset process	flashes	off	off	
Followed by normal operation				
Undervoltage	flashes	off	off	

#### Inclination sensor

## Axis definition

The definition of the X-axis is shown on the sensor housing by means of an imprinted and labeled double arrow. The figure shows the clockwise direction of rotation.

#### Teach-in of switching points (output S1)

- 1. Press key T1 > 2 s (see LED display)
- 2. Move sensor to switching position 1
- 3. Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. Switching point 1 has been taught
- 4. Move sensor to switching position 2
- 5. Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. Switching point 2 has been taught
- 6. Sensor returns to normal operation (see LED display)



The NC (active output state) is always defined in the range from the 1<sup>st</sup> configured position to 2<sup>nd</sup> configured position.

As an example:

Case #1: configure position #1 at +45degree, configure position #2 at +90

degree; NC is from +45 ' +90 in the CW direction

Case #2: configure position #1 at +90degree; configure position #2 at +45

degree; NC is from +90 ' +45 in the CW direction

#### Teach-in of switching points (output S2)

Similar to the process for "Teach-in of switching points (output S1)", but with key T2 instead of key T1.

#### Teach-in of analog limits

- 1. Activate the teach-in mode for the analog limits by simultaneously pressing keys T1 and T2 until the green LED is extinguished and the two yellow LEDs flash. Then release the keys.
- 2. Press key T1 > for 2 s (see LED display)
- 3. Move the sensor into the position of minimum evaluation limit
- 4. Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. The minimum evaluation limit has been taught. In this position the analog output will provide its minimum output value.
- 5. Move the sensor into the position of maximum evaluation limit
- 6. Press key T1 briefly. LED "out 1" lights for 1.5 s as confirmation. The maximum evaluation limit has been taught. In this position the analog output will provide its maximum output value.
- 7. Sensor returns to normal operation (see LED display)



If the sensor inclination exceeds one of the analog limits, the last value of the analog output is retained.

## Resetting the sensor to factory settings

- 1. Press keys T1 and T2 > 10 s (see LED display)
- 2. The sensor has been reset when the green LED "Power" lights again after approx. 10 s.

#### Undervoltage detection

If the supply voltage falls below a value of approx. 7 V, all outputs and yellow LEDs are deactivated. The green "power" LED flashes rapidly. If the supply voltage falls below a value of approx. 8 V, the sensor continues with normal operation.

## **Technical Features**

#### **EMC Properties**

Interference immunity in accordance with

DIN ISO 11452-2: 100 V/m

Frequency band 20 MHz up to 2 GHz

Mains-borne interference in accordance with ISO 7637-2:

Pulse	1	2 a	2 b	3 a	3 b	4			
Severity level	 	 	     	 	 	 			
Failure criterion	С	Α	С	Α	Α	С			
EN 61000- 4-2:	CD /	CD: 8 kV			AD: 15 kV				
Severity level	IV			IV	IV				
EN 61000- 4-3:	30	30 V/m (802500 MHz)							
Severity level	IV	IV							
EN 61000- 4-4:	2 k	2 kV							
Severity level	III	III							
EN 61000- 4-6:	10	10 V (0.0180 MHz)							
Severity level	III	III							
EN 55011:	Kla	Klasse A							